Value Stream Mapping (VSM) is a lean technique used to visually document, assess and improve the flow of information and materials required to produce a product or service. VSM is an excellent method to identify problems and waste in a process to be eliminated or reduced.

**DID YOU KNOW?**
Less than 5% of the total process lead time is value added, as found by the most current state Value Stream Maps.

**Application**
VSM optimizes value delivered to customers. The insights gained from a VSM, such as actual cycle times, defect rates, wait times, and opportunities for improvement, enable the minimization of waste within a manufacturing system without sacrificing productivity. The possibilities to increase efficiency are seemingly endless, and making this an incredibly powerful tool.