

DAUCH CENTER FOR THE MANAGEMENT OF MANUFACTURING ENTERPRISES

VALUE STREAM

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INSIGHTS FOR LOCAL MANUFACTURERS

Value Stream Mapping (VSM) is a lean technique used to visually document, assess and improve the flow of information and materials required to produce a product or service. VSM is an excellent method to identify problems and waste in a process to be eliminated or reduced.

DID YOU KNOW?

Less than 5% of the total process lead time is value added, as found by the most current state Value Stream Maps.



VSM optimizes value delivered to customers. The insights gained from a VSM, such as actual cycle times, defect rates, wait times, and opportunities for improvement, enable the minimization of waste within a manufacturing system without sacrificing productivity. The possibilities to increase efficiency are seemingly endless, and making this an incredibly powerful tool.