



Overview: Wind Energy Technology Fundamentals , the 20% Scenario, and Innovation Opportunities

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**Purdue University
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- Safety, security and reliability of our nation’s nuclear weapons stockpile



The graphic features a golden globe with the word "Sandia" in red script and "VISION" in blue block letters. A red banner curves around the globe with the text "helping our nation secure a peaceful and free world through technology". To the left of the globe is a vertical stack of five golden stars, each containing a value: Integrity, Excellence, Service to the Nation, Each Other, and Teamwork. The Sandia National Laboratories logo is in the top left corner.

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**WIPP,
New Mexico**



Pantex, Texas



Tonopah, Nevada

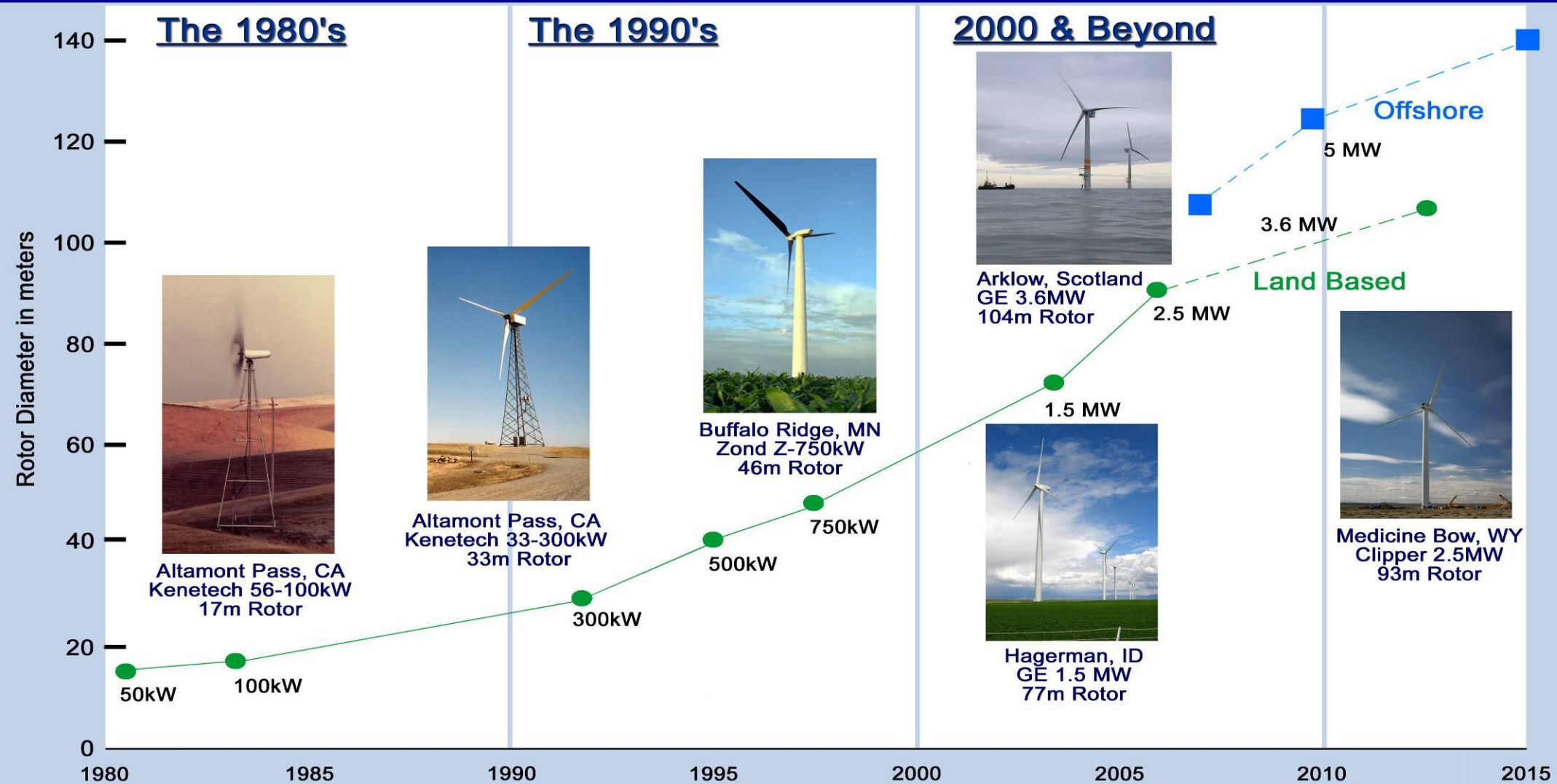




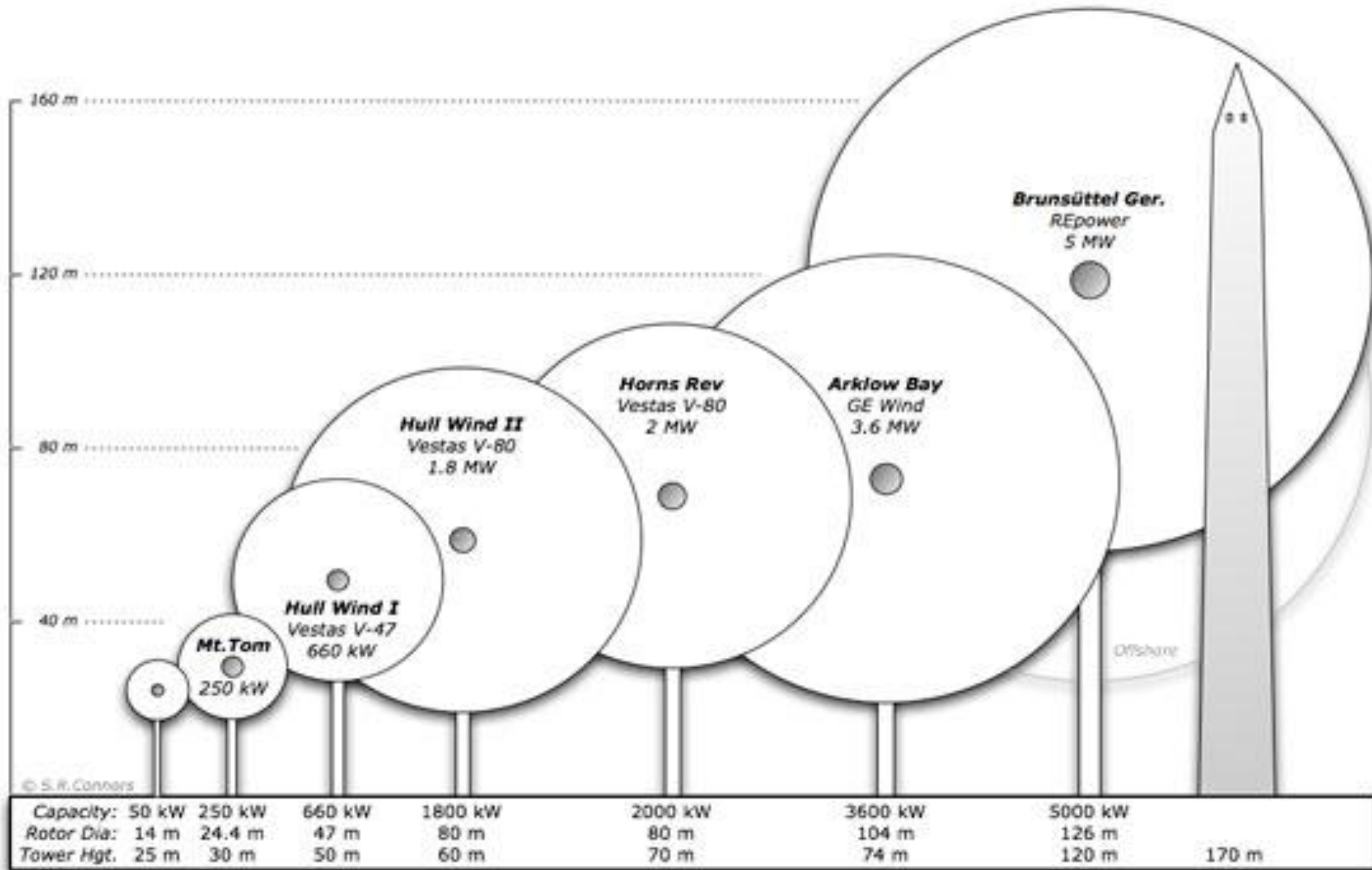
Outline

- Wind Turbine design evolution
- Typical modern turbine
- How it works:
 - ✓ Limitations
 - ✓ Opportunities
- 20% wind scenario
- Efforts to enhance the technology

Evolution of U.S. Commercial Wind Technology



Wind Turbine Size



Wind Power – large and small



**Small Wind
(1-100 kW)**

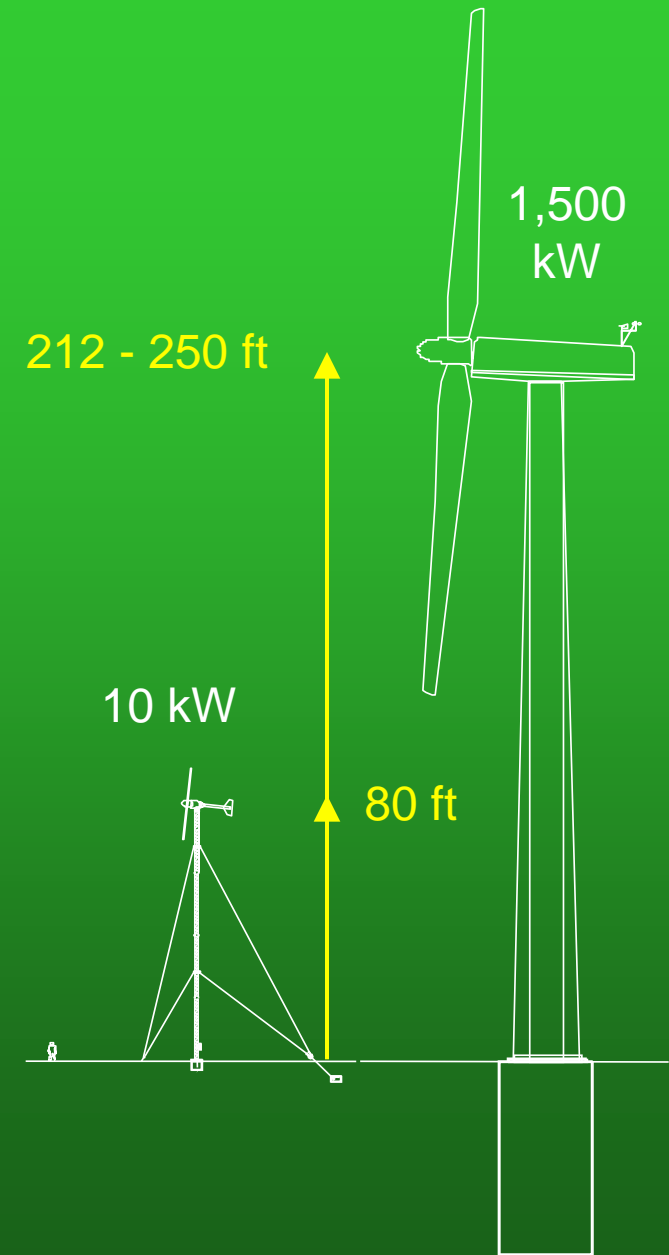
**Utility-Scale Wind
(1-5 MW)**



American Wind Energy Association
www.awea.org

Small Wind Turbines Are Different

- **Utility-Scale Wind Power**
1,000-3,000 kW wind turbines
 - Installed on wind farms, 10–700 MW
 - Interconnected to transmission
 - Professional maintenance crews
 - Class 4-6 (quality) wind resource
- **Small Wind Power**
up to 100 kW wind turbines
 - Installed at individual homes, farms, businesses, schools, etc.
 - Interconnected to distribution, on the “customer side” of the meter
 - Few moving parts, high reliability, low maintenance
 - Class 2-4 (marginal) wind resource



Example Small Wind Systems

Bergey Windpower

BWC XL.1
1 kW, 8.2 ft Dia.
Battery-Charging



Southwest Windpower

Skystream 3.7
1.8 kW
12 ft Dia.
Grid-Connect



Northern Power Systems

NorthWind 100/21
100 kW, 69 ft dia.
Grid-Connect



Endurance Wind Power Inc.

Endurance S-250
4.25 kW, 18 ft Dia.
Grid-Connect

Courtesy Jim Green, NREL



The Change from Small Machines to Large Multi-Mega-Watt Machines



- **Above**: Tehachapi, CA
– 65kW, 900kW, and 3MW machines
- **Left**: Palm Springs, CA
– field of 65kW with four larger machines in foreground (~750kW)

**GE 1.5 MW machines in Fort Sumner, NM
and Bonus (Siemens) 2.0 MW machines in Copenhagen Harbor**

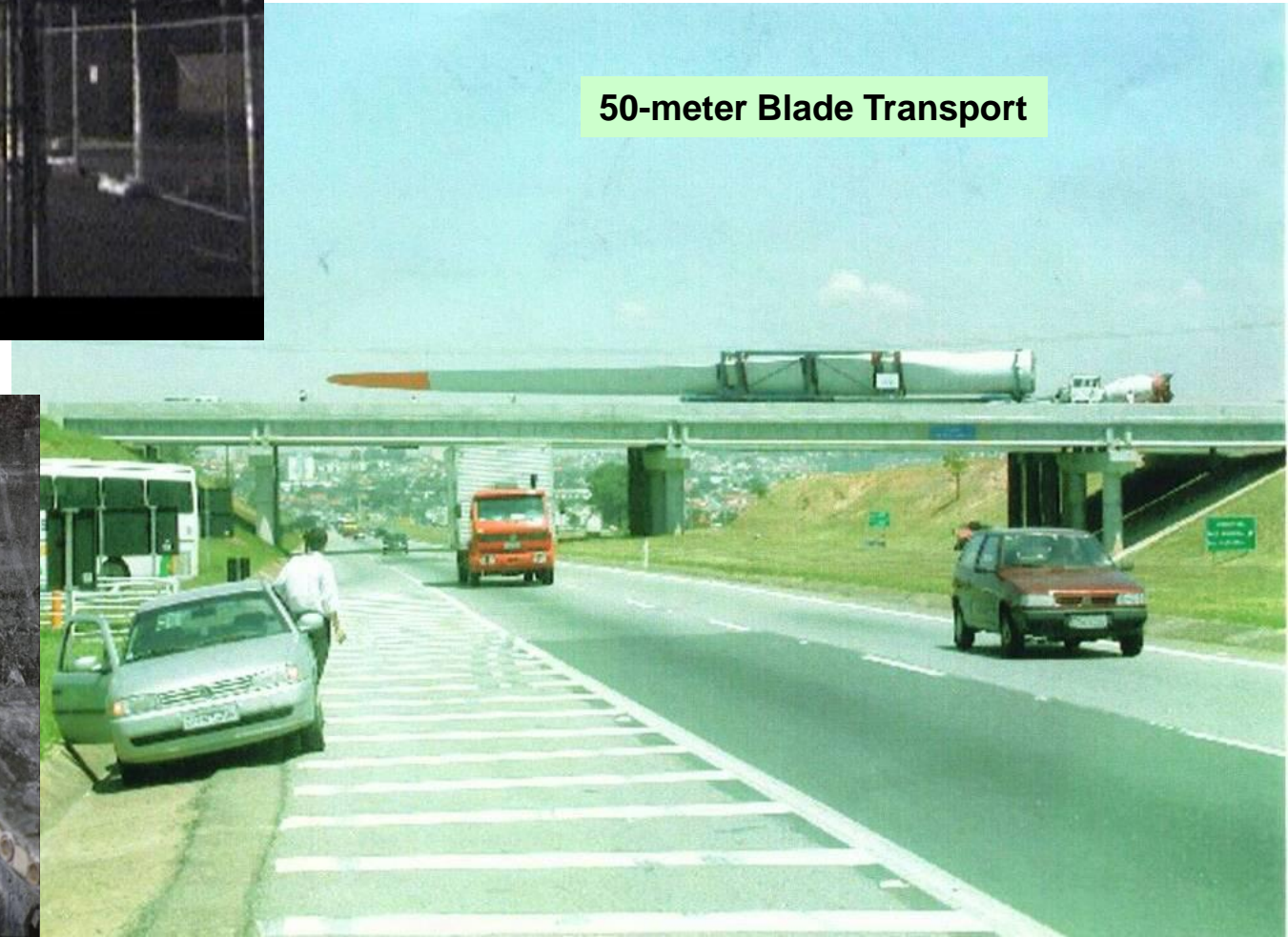


Logistics become difficult as size increases

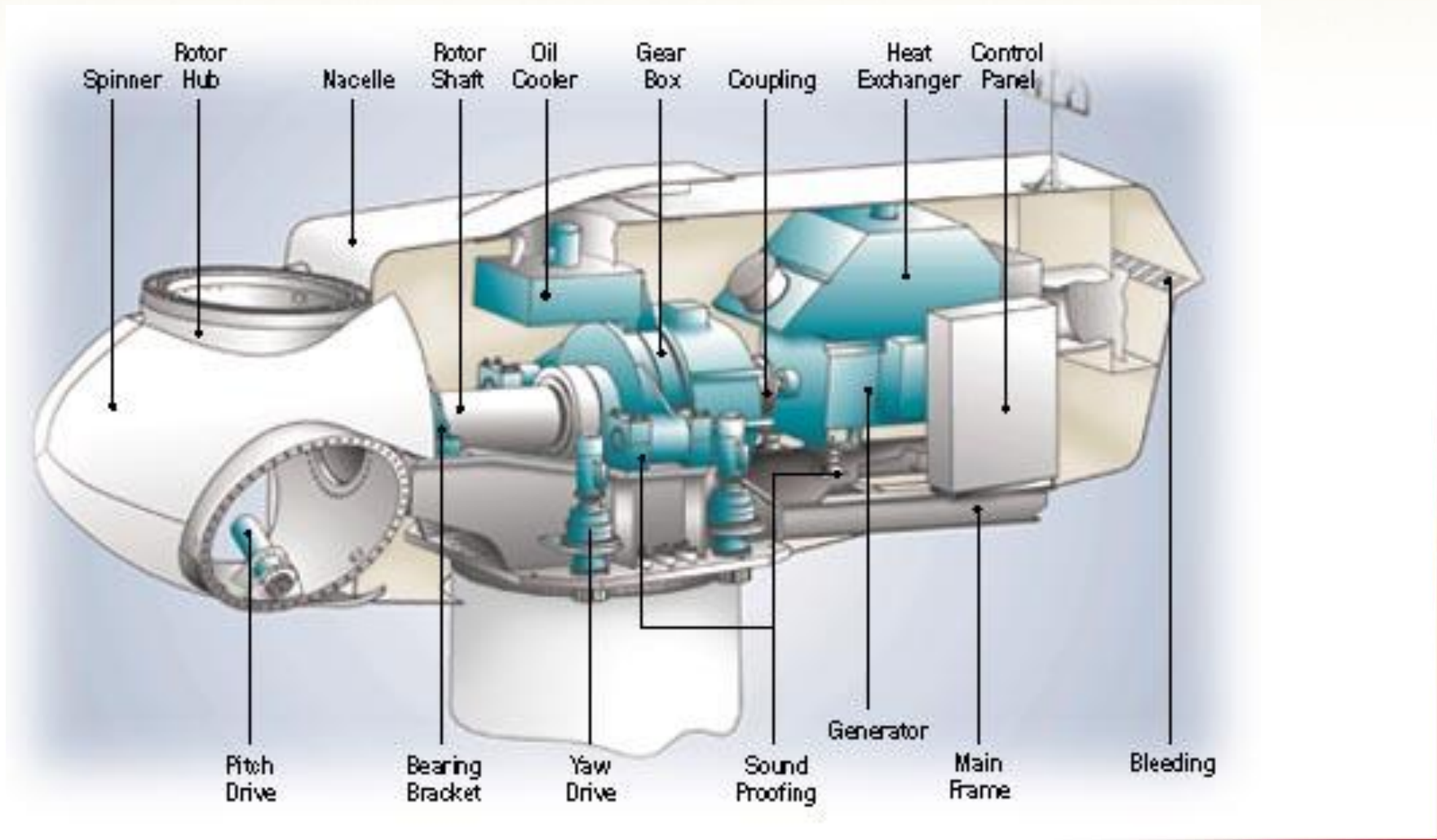
45-meter Blade Fatigue Test at NREL/NWTC



50-meter Blade Transport

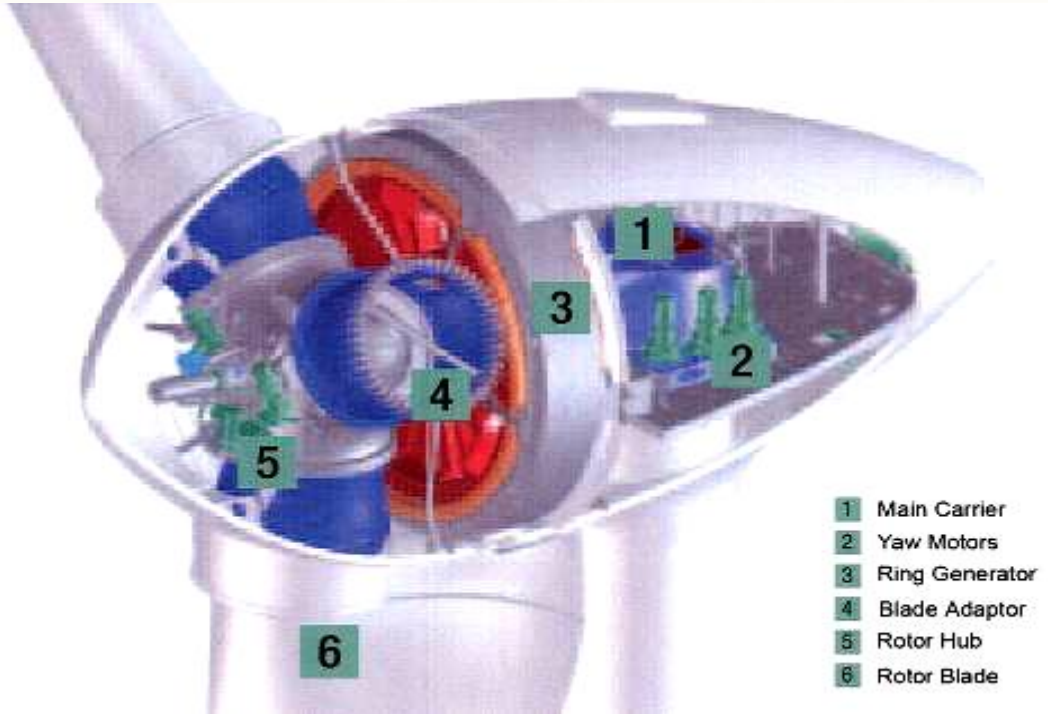
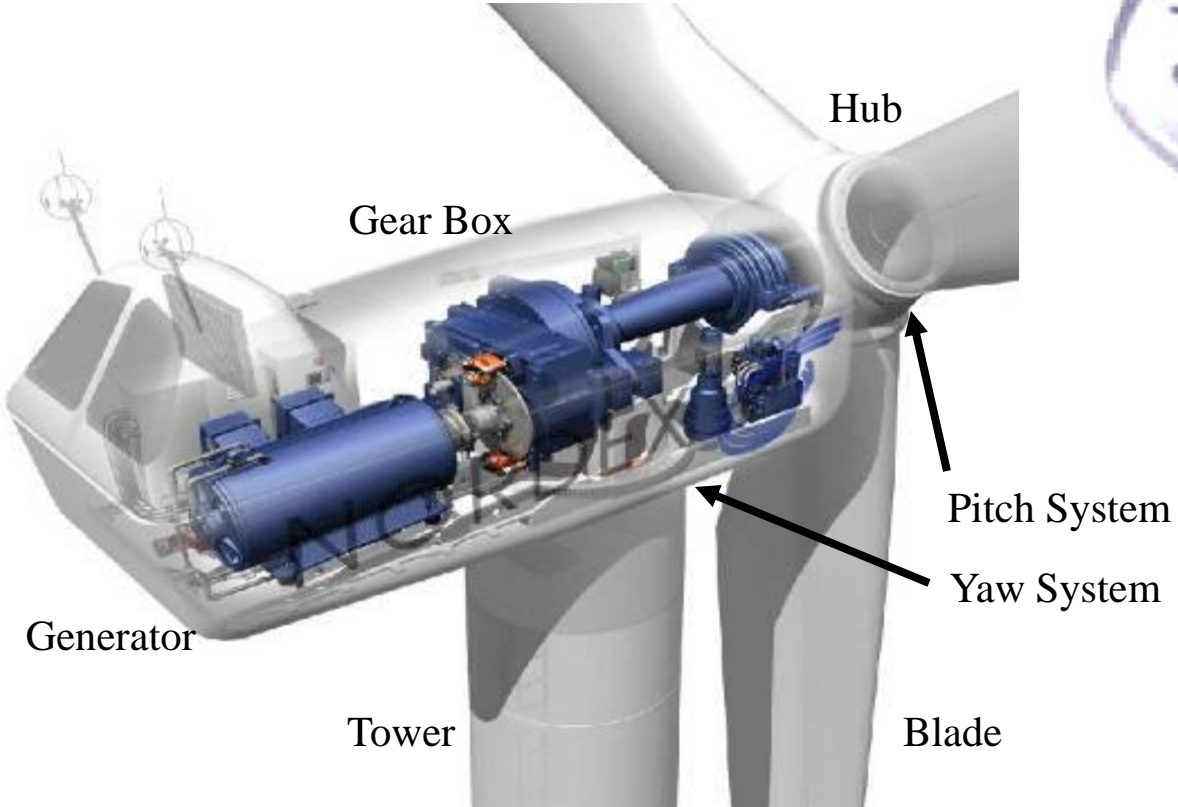


Typical Modern Turbine



Current Wind Turbine Systems

Conventional Drive Train

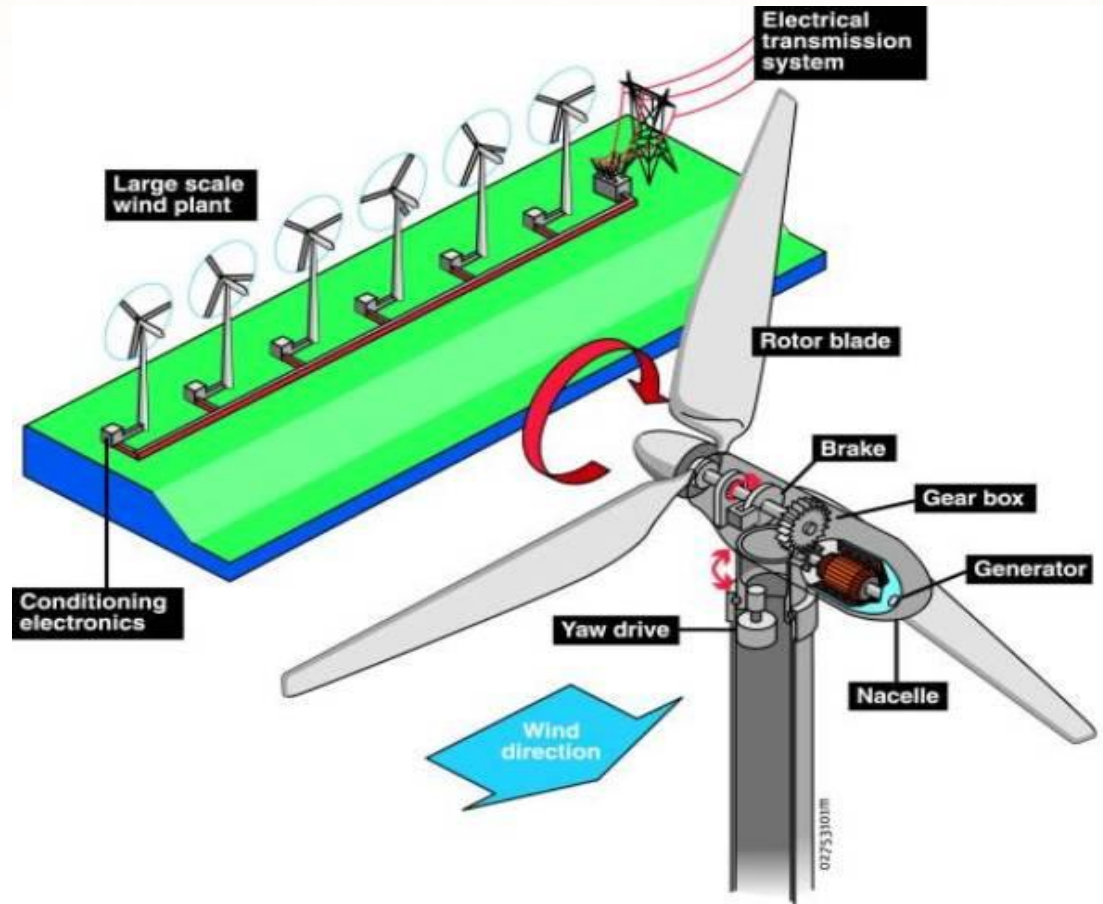


Direct Drive System

- 1 Main Carrier
- 2 Yaw Motors
- 3 Ring Generator
- 4 Blade Adaptor
- 5 Rotor Hub
- 6 Rotor Blade

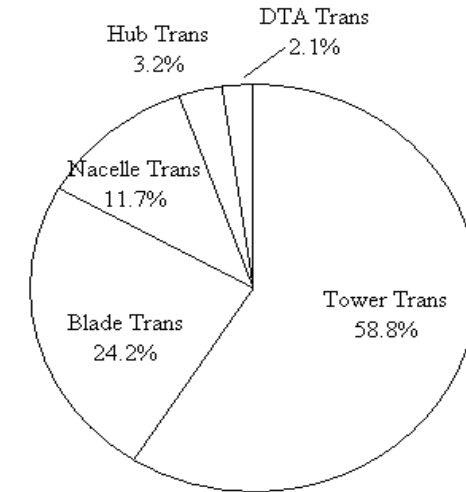
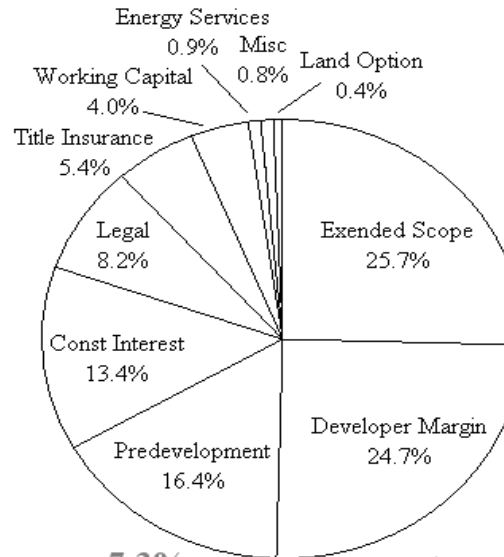
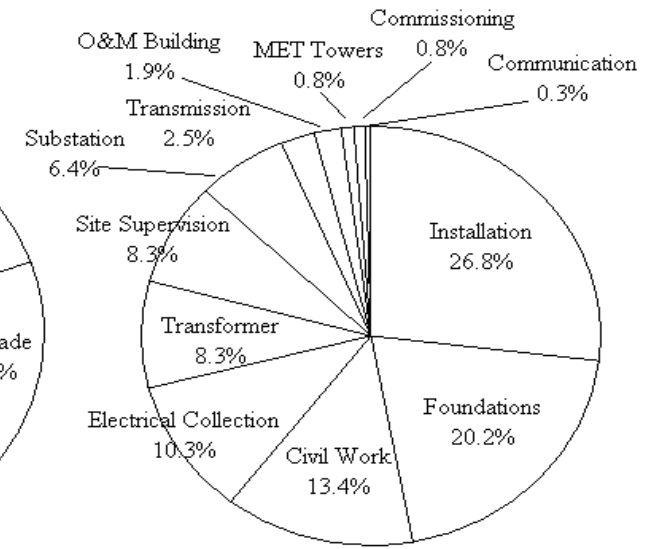
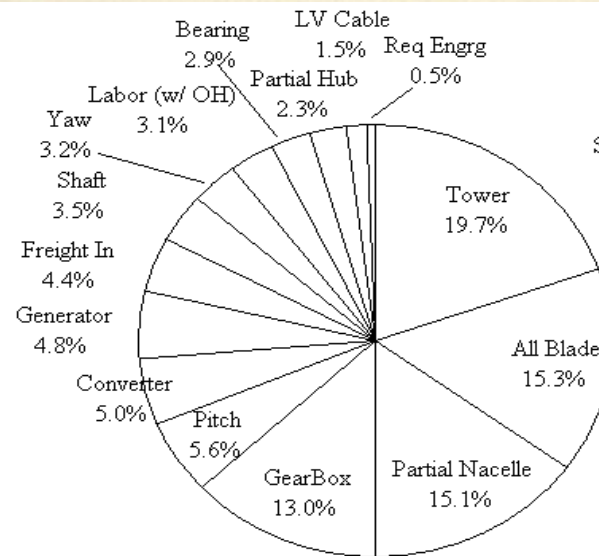
Typical Wind Farm Components

- Turbine
- Foundations
- Electrical collection
- Power conditioning
- Substation
- SCADA
- Roads
- Maintenance facilities



Bottom Up Wind Capital Costs (current on-shore)

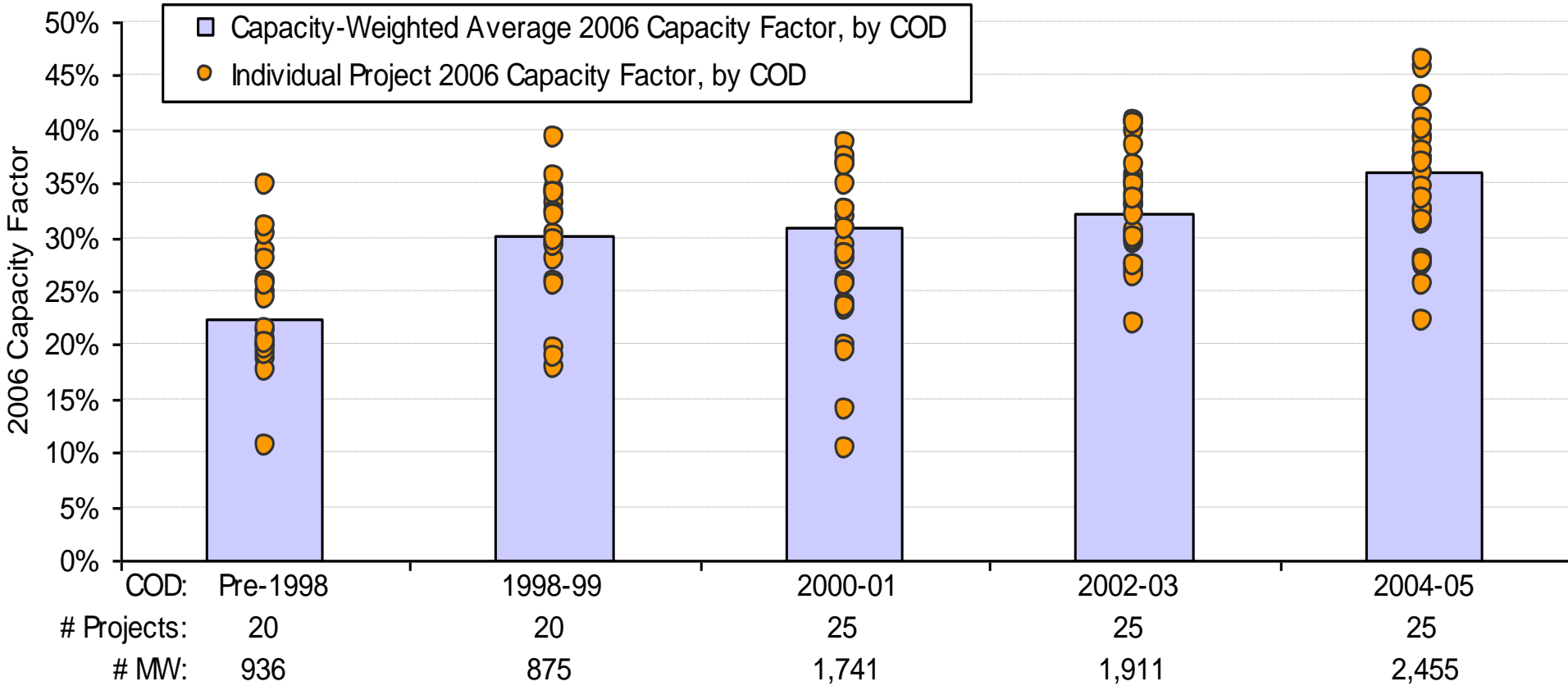
- 64% Turbine
- 25% Balance of Plant
- 7% Developer
- 4% Transportation



... **7.3%** Developer + **4.1%** Transportation = **100%** Total Project

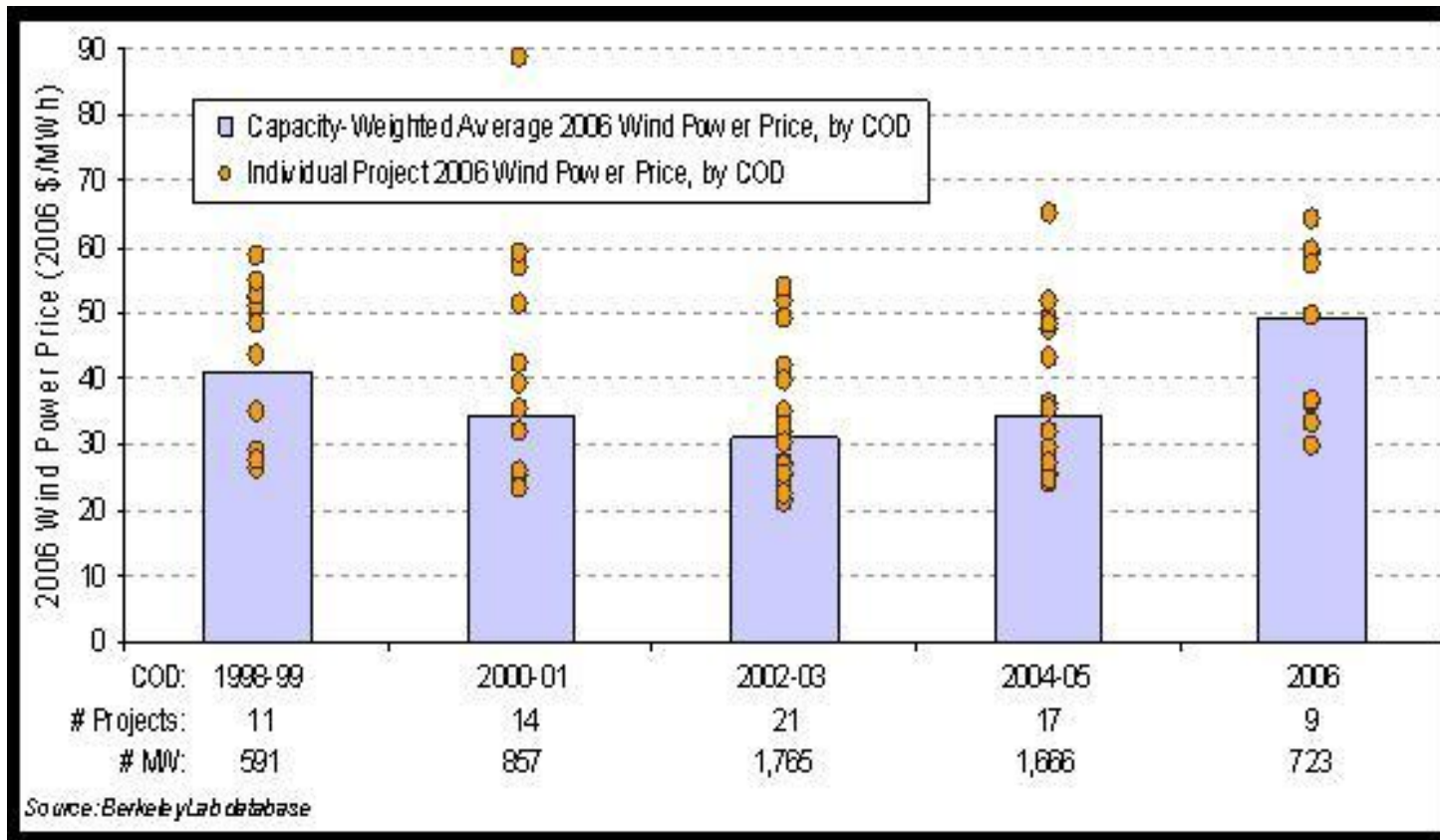
Notes: 100MW Wind Power Plant; Flat terrain w/ easy access and good geotechnical conditions; Nominal technology MMW Wind Turbine price; 10% BOP contingency inclusive

Reported Capacity Factors - Trends



$CF = \text{Average Output} / \text{Rated Power}$

Cost of Energy: Sales Prices - Trends

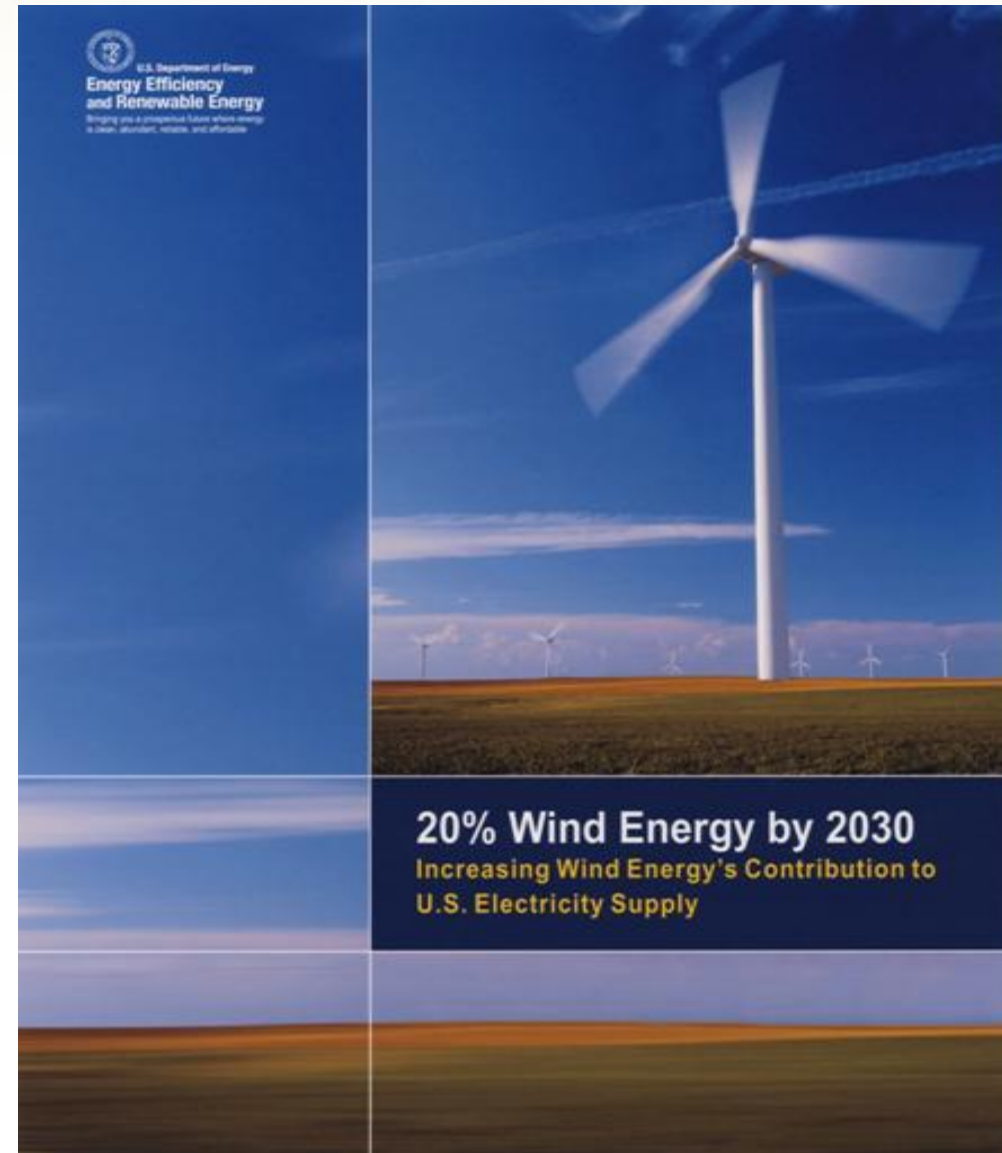


Rising prices are caused by:

- Weak Dollar
- Growing commodity prices
 - steel
 - copper
 - concrete
- Limited availability of machines (seller's market)

20% Wind Energy by 2030

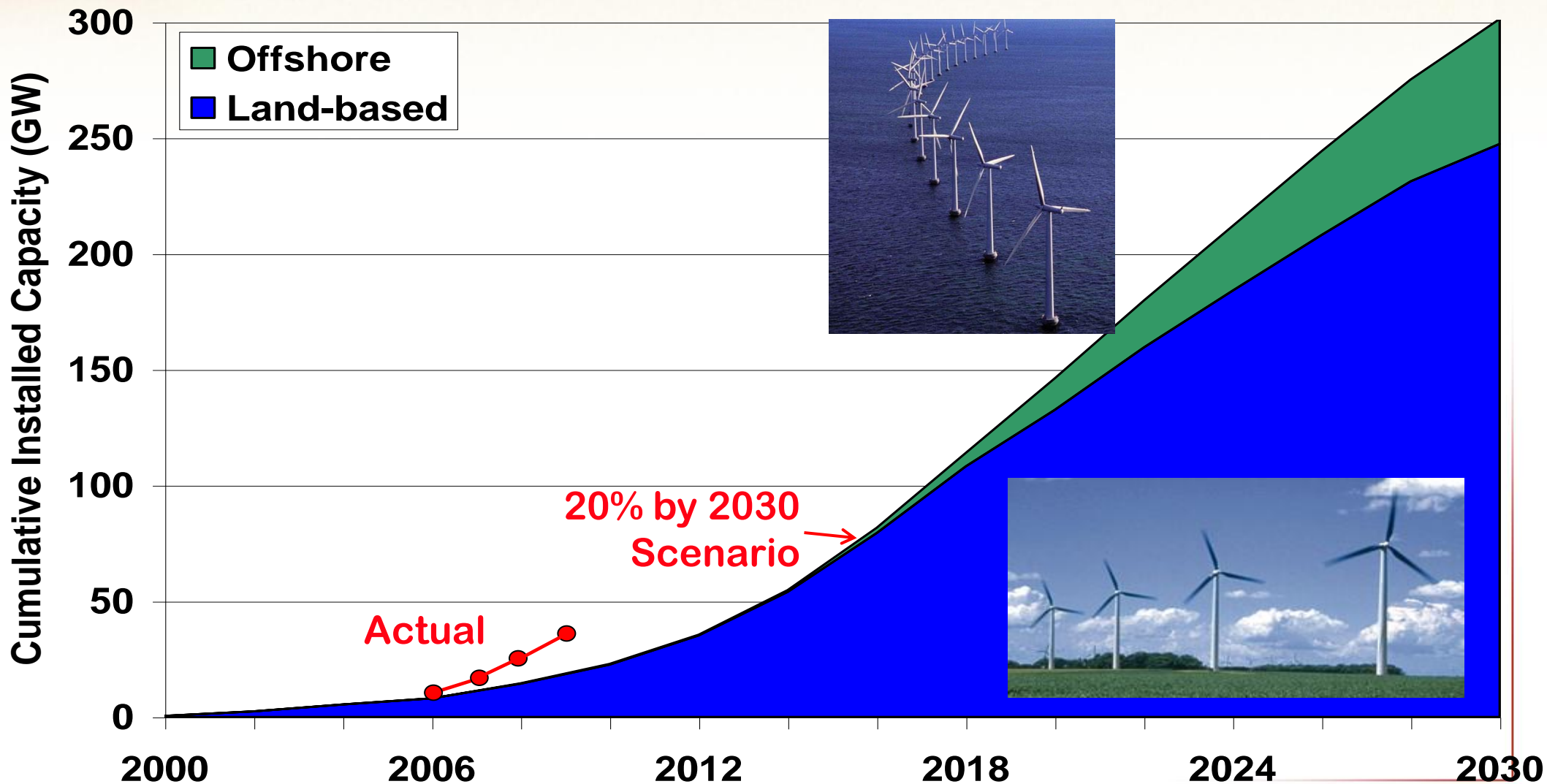
- **The Scenario**
- **Costs**
- **Benefits**
- **Summary**



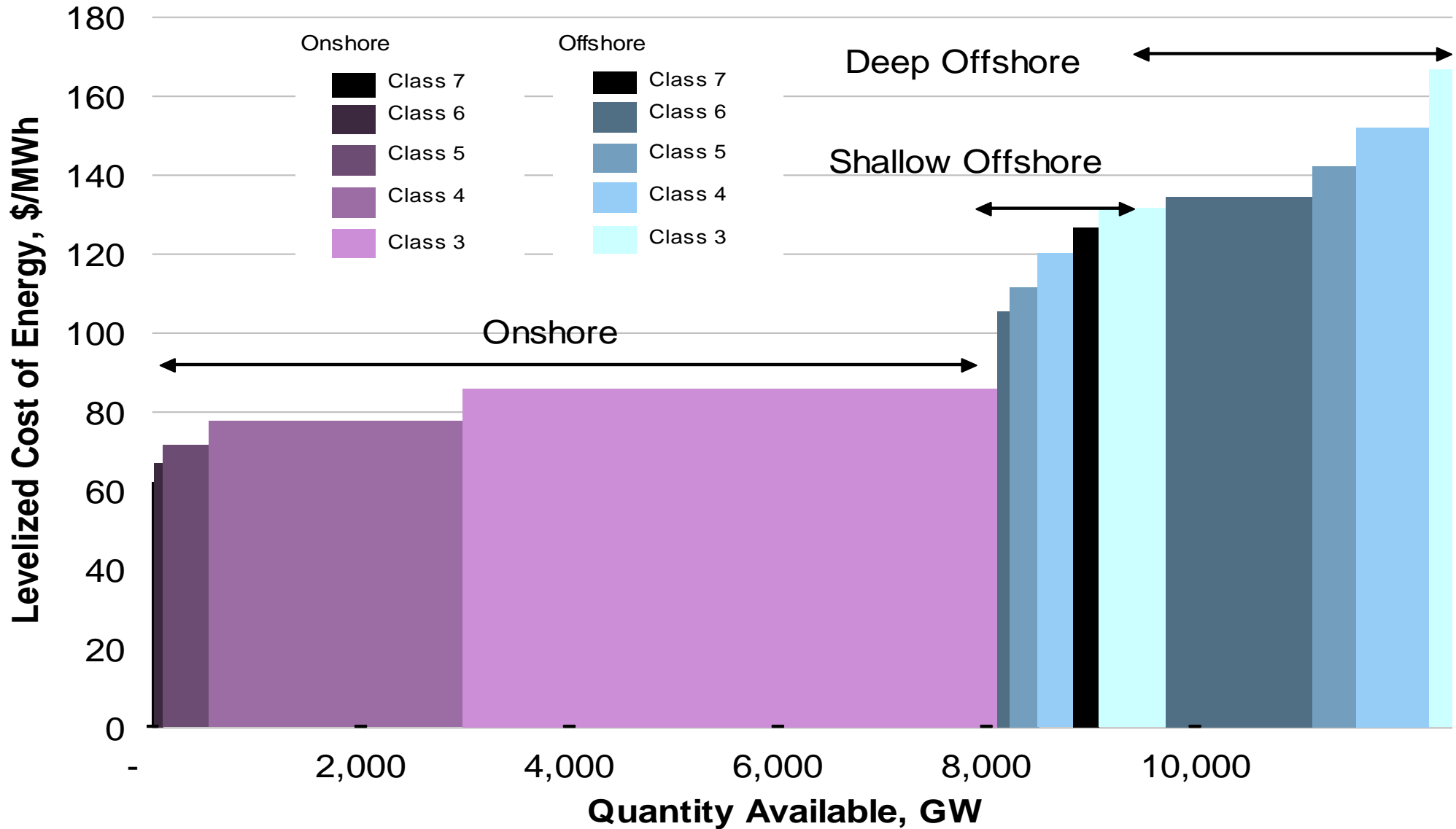
The 20% Technical Report

- **Explores one scenario for reaching 20% wind energy by 2030 and contrasts it to a scenario in which no new U.S. wind power capacity is installed**
- **Is not a prediction, but an analysis based on one scenario**
- **Does not assume specific policy support for wind**
- **Is the work of more than 100 individuals involved from 2006 - 2008 (government, industry, utilities, NGOs)**
- **Analyzes wind's potential contributions to energy security, economic prosperity and environmental sustainability**

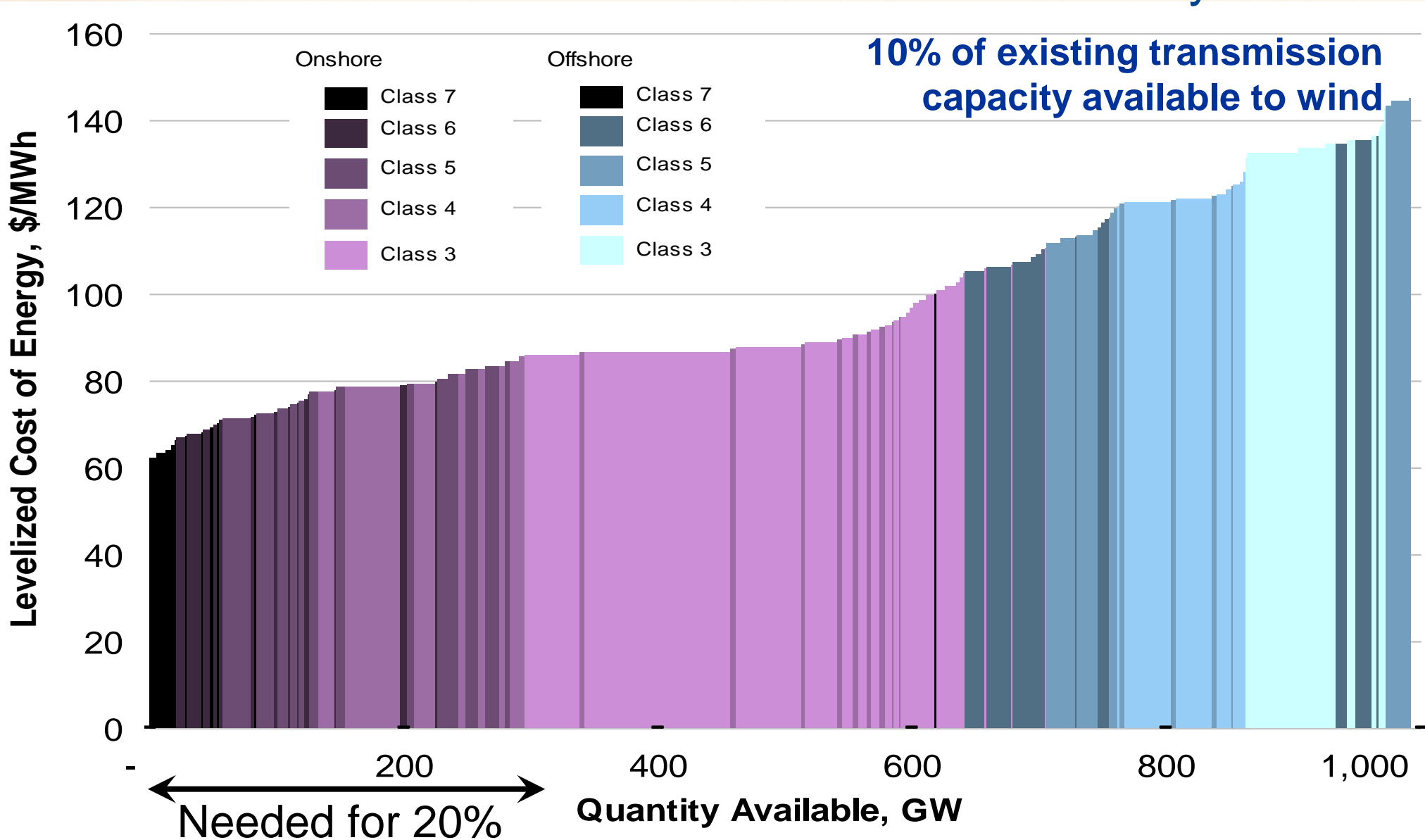
20% Wind by 2030 Scenario Requires 300 GW



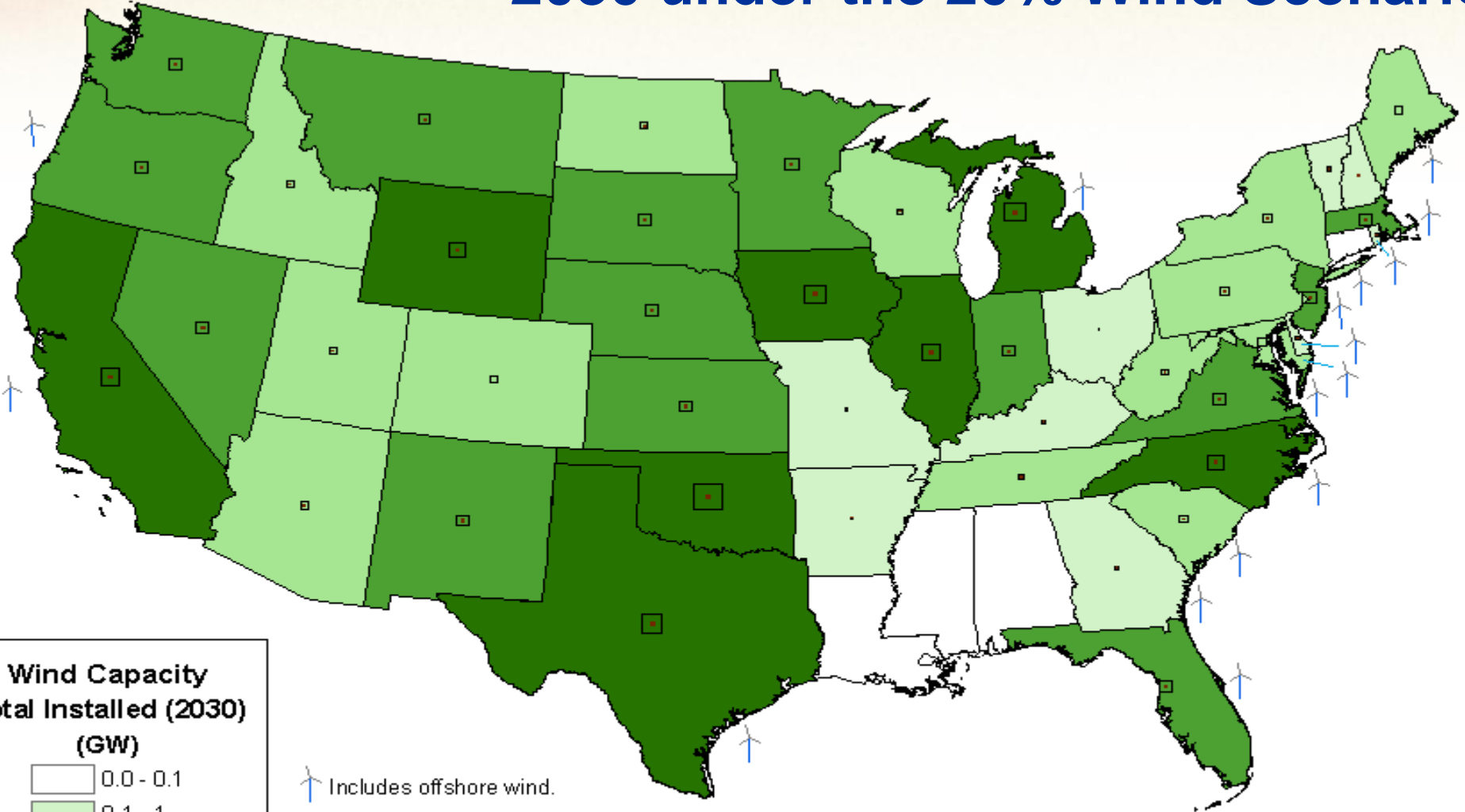
Resource Potential Exceeds Total Electricity Demand



Cost of Wind and Transmission: Economically Available



46 States Will Have Wind Development by 2030 under the 20% Wind Scenario



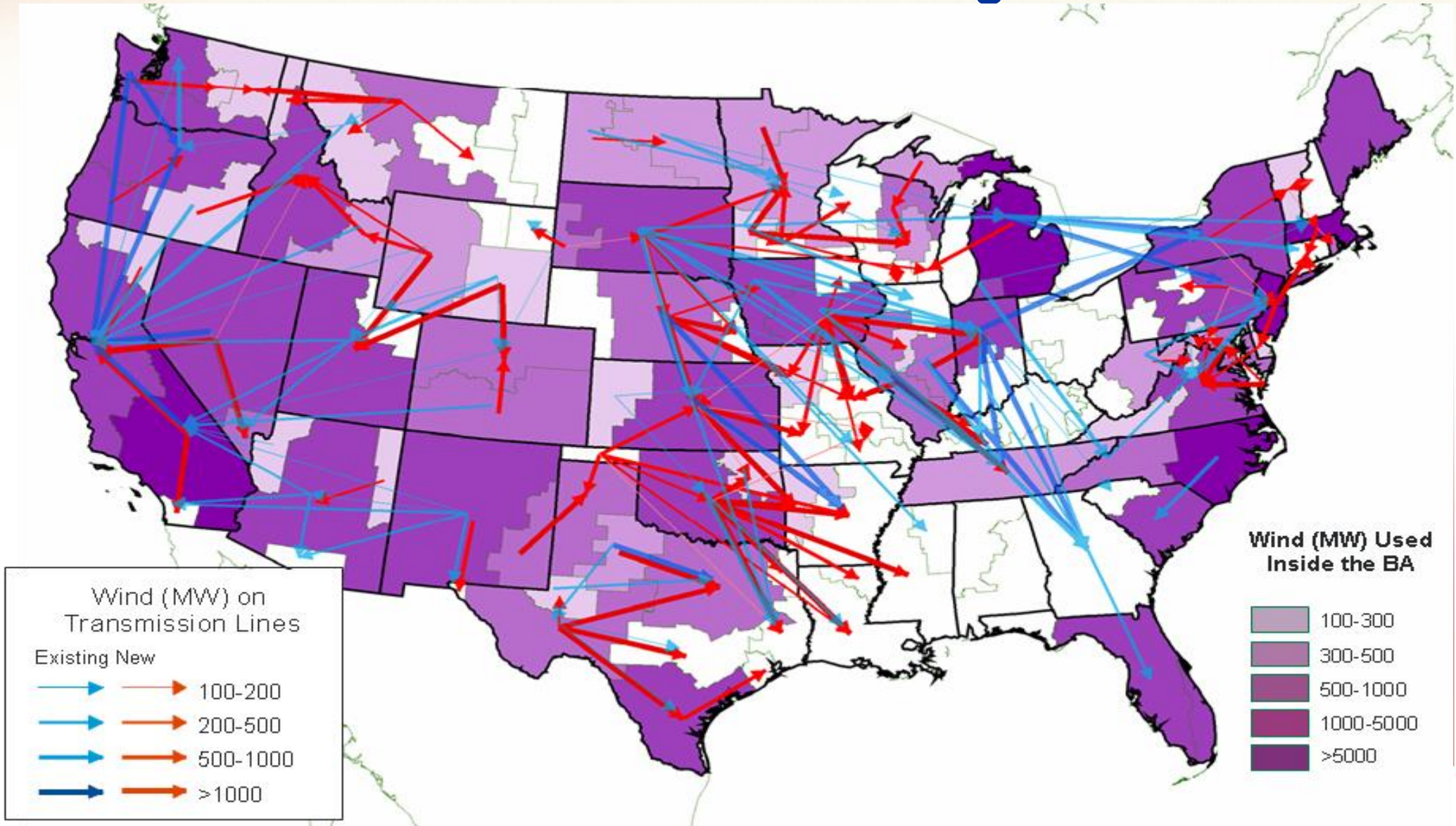
**Wind Capacity
Total Installed (2030)
(GW)**

	0.0 - 0.1
	0.1 - 1
	1 - 5
	5 - 10
	> 10

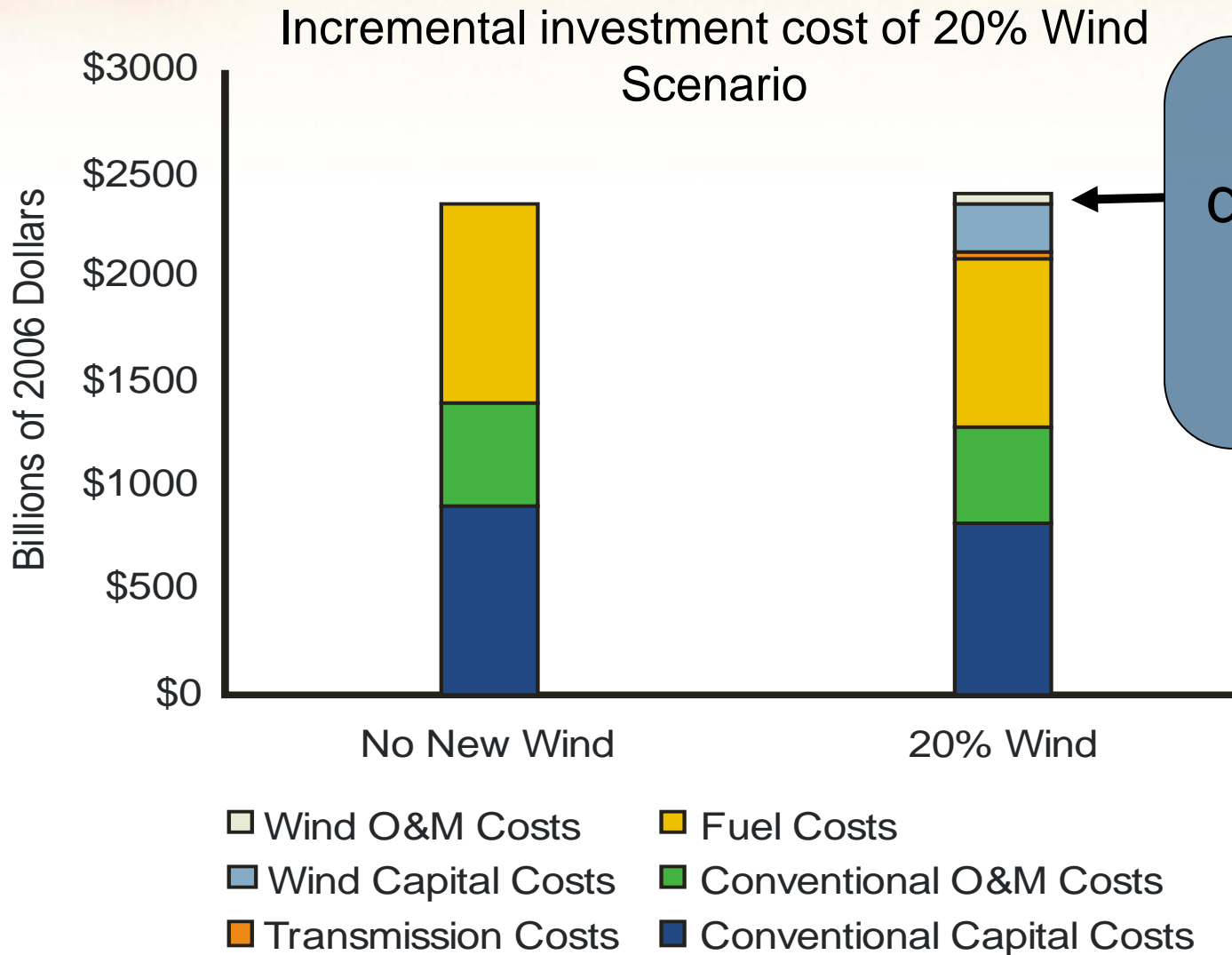
Includes offshore wind.

The black open square in the center of a state represents the land area needed for a single wind farm to produce the projected installed capacity in that state. The brown square represents the actual land area that would be dedicated to the wind turbines (2% of the black open square).

Need for New Transmission: Existing and New in 2030



Economic Costs of 20% Wind Scenario



2% investment difference between 20% Wind and No New Wind

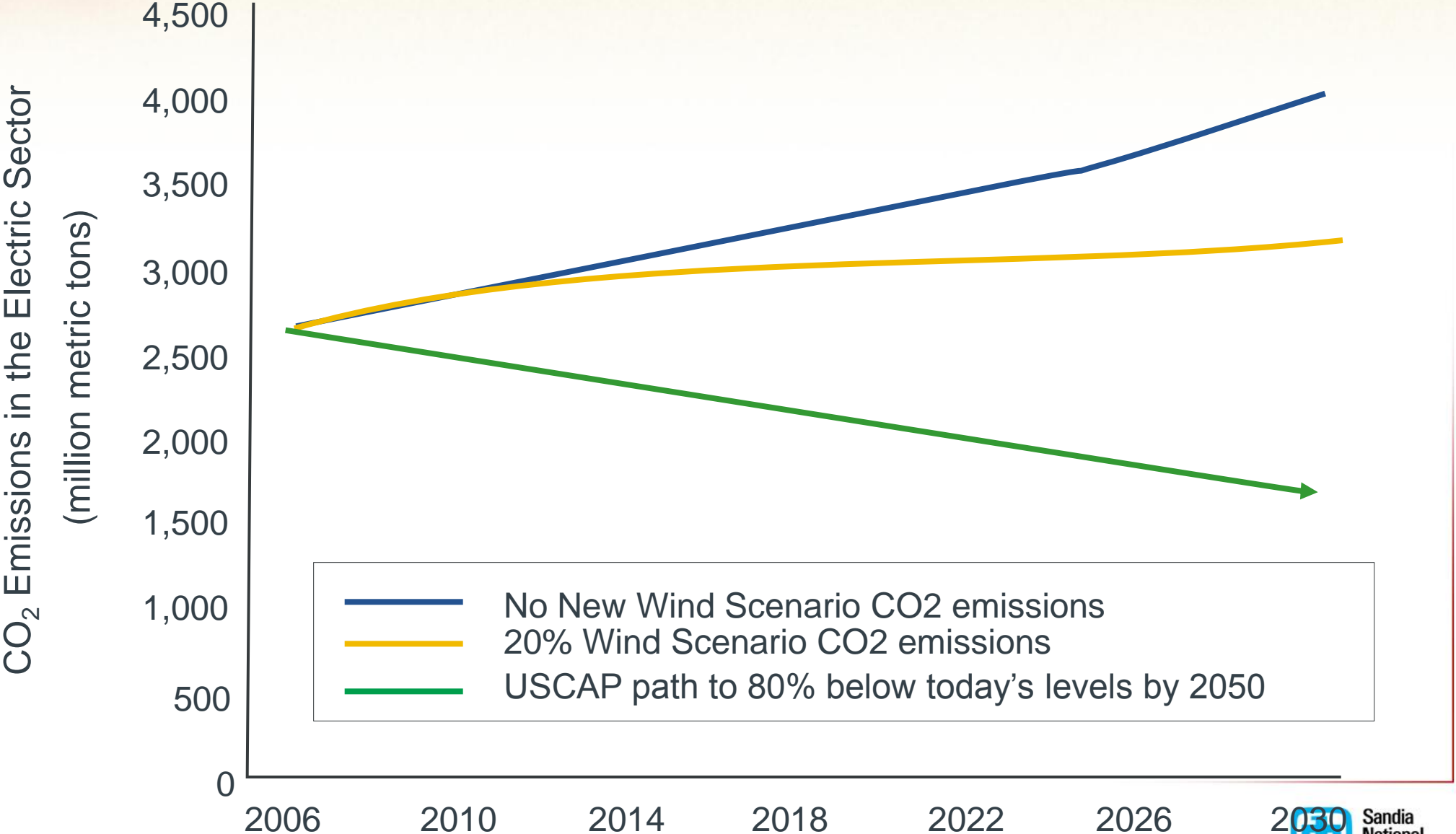
\$60 Billion additional Transmission cost

\$43 Billion net additional cost

An aerial photograph of a wind farm. Several large, three-bladed wind turbines are visible, spaced out across a landscape of alternating green and brown agricultural fields. The fields are arranged in a grid-like pattern, with some showing distinct furrows. In the background, there are some buildings and more fields. The overall scene depicts a rural area where renewable energy is integrated with traditional farming or grazing.

Most area
available
for farming or
grazing

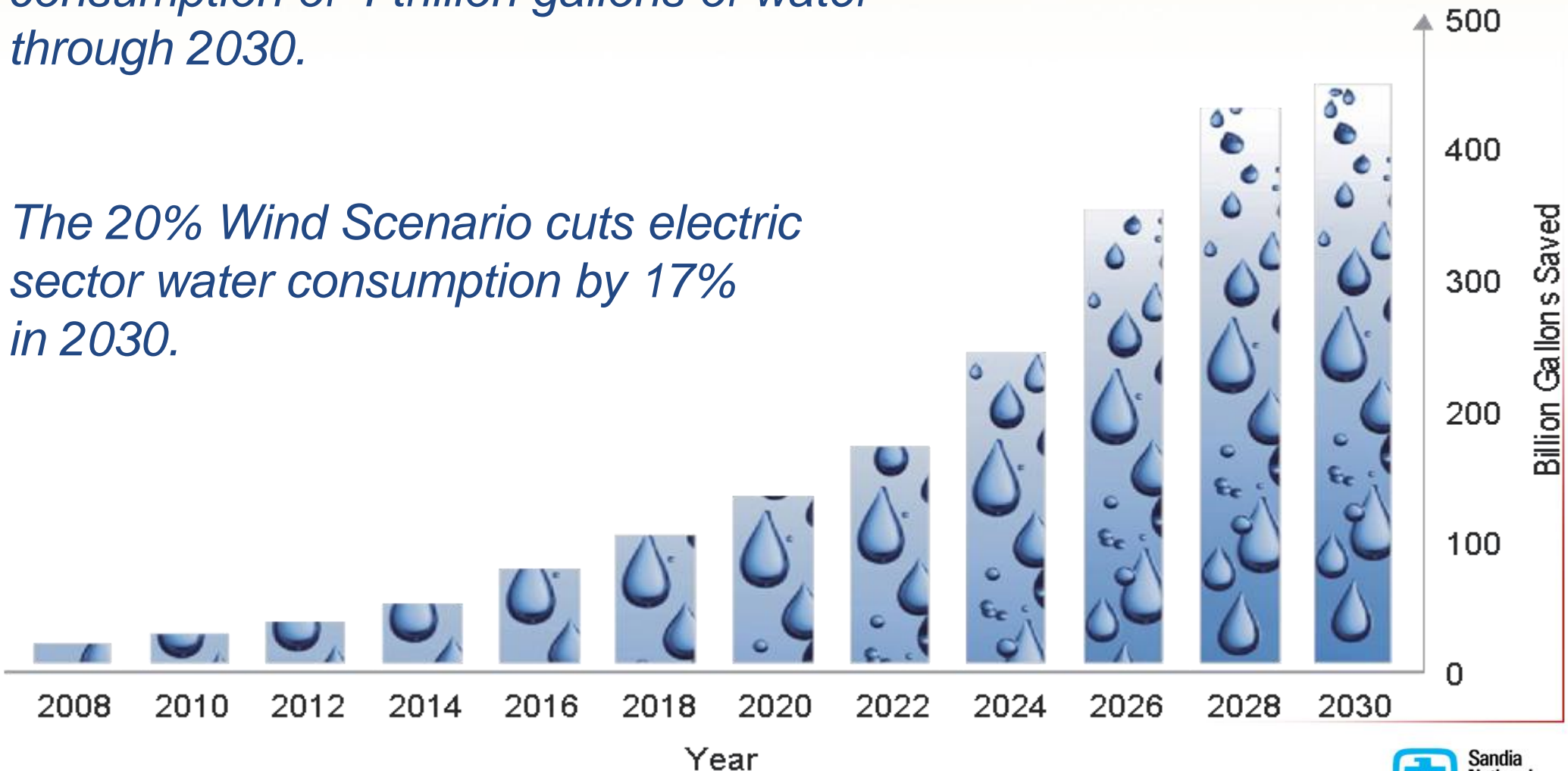
CO₂ Emissions from the Electricity Sector



Significant Water Use Savings

Cumulatively, the 20% Wind Scenario would avoid the consumption of 4 trillion gallons of water through 2030.

The 20% Wind Scenario cuts electric sector water consumption by 17% in 2030.



Summary: **Costs** & **Benefits**

Incremental direct cost to society	\$43 billion 50 cents/month/ household
Reduction in emissions of greenhouse gasses and avoided carbon regulation costs	825 million tons of CO₂ \$50 to \$145 billion
Reduction in water consumption	8% through 2030 17% in 2030
Jobs supported and other economic benefits	500,000 total with 150,000 direct jobs \$2 billion in local annual revenues
Reduction in nationwide natural gas use and likely savings for all gas consumers	11% \$86-214 billion



Technology Fundamentals



Measuring and Modeling Dynamic Stall and Unsteady Aerodynamics

Visualizing the flow through the rotor



NASA Ames 80' by 120'
Wind Tunnel Test



Smoke Test

Field Test

Wind Power Basics

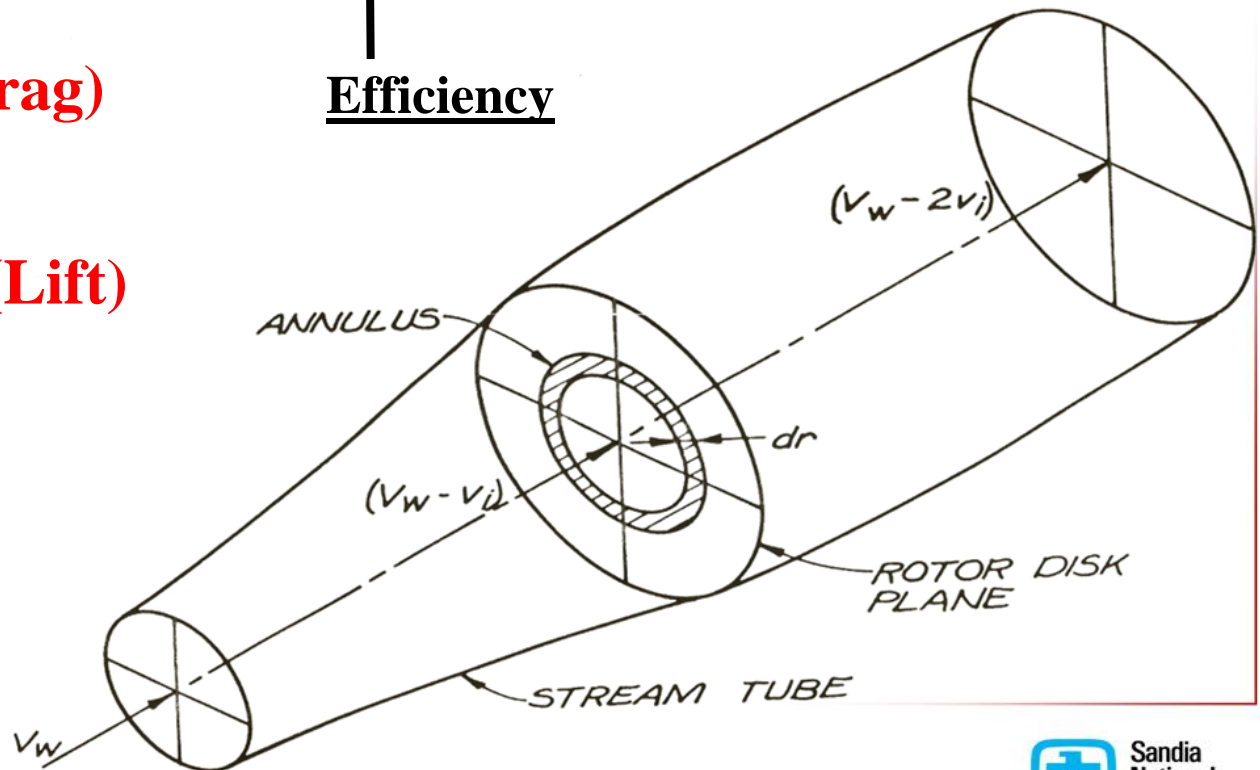
Air Density Rotor Area Wind Speed
 $WindPower = \frac{1}{2} \rho A C_P V_{\infty}^3$

Wind Power output is proportional to wind speed cubed.

$C_{P\max} \cong 0.3$ (Drag)

$C_{P\max} \cong 0.59$ (Lift)

The Betz Limit



Turbine Power: What is available and what is useable?

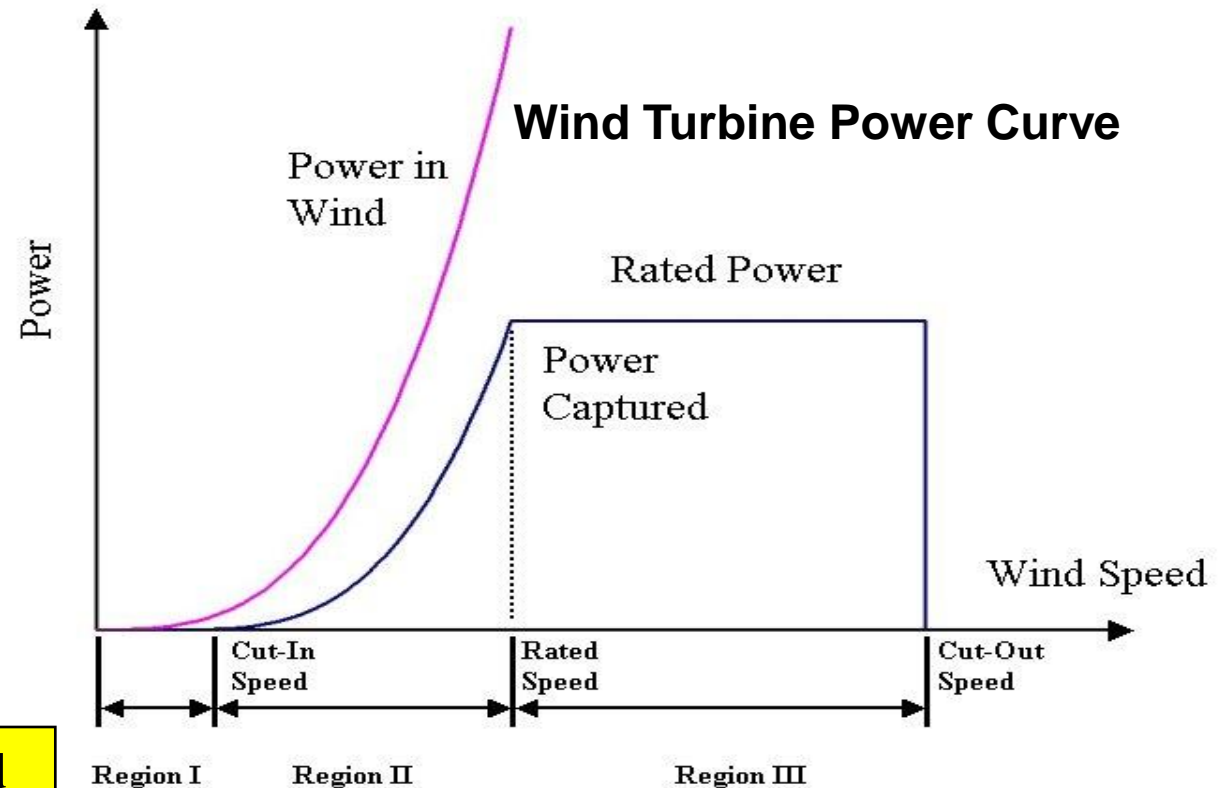
Regions of the Power Curve

Region I – not enough power to overcome friction

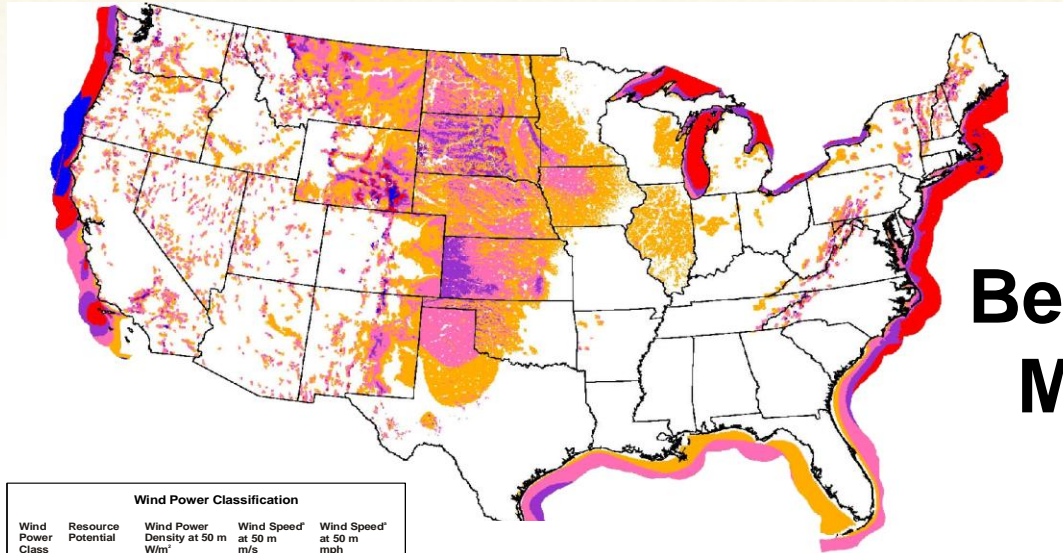
Region II – Operate at maximum efficiency at all times

Region III – Fixed power operation

“Rated Power” governs the size and cost of the entire turbine infrastructure



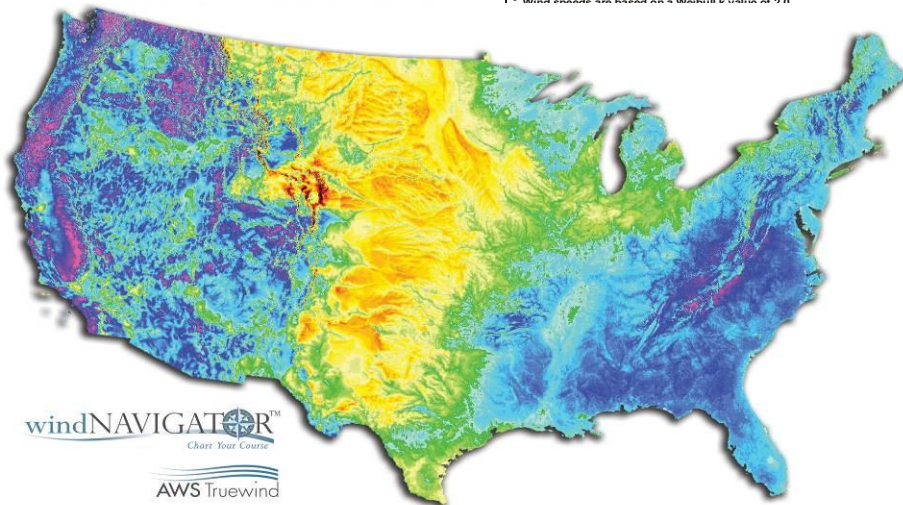
U.S. Wind Resource Maps (50 meter elevation)



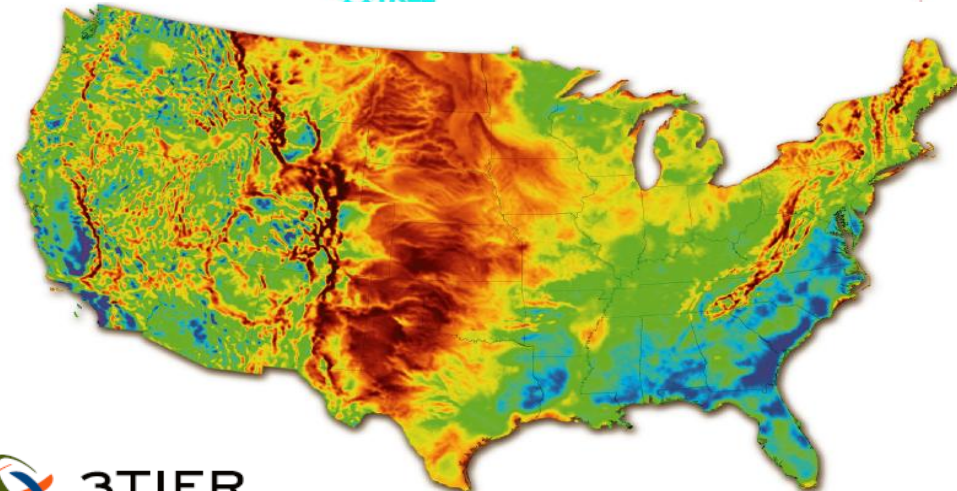
Best National Map ~ 2002

Wind Power Class	Resource Potential	Wind Power Density at 50 m W/m ²	Wind Speed* at 50 m m/s	Wind Speed* at 50 m mph
3	Fair	300 - 400	6.4 - 7.0	14.3 - 15.7
4	Good	400 - 500	7.0 - 7.5	15.7 - 16.8
5	Excellent	500 - 600	7.5 - 8.0	16.8 - 17.9
6	Outstanding	600 - 800	8.0 - 8.8	17.9 - 19.7
7	Superb	800 - 1600	8.8 - 11.1	19.7 - 24.8

* Wind speeds are based on a Weibull k value of 2.0



2008



windNAVIGATOR[®]
Chart Your Course

AWS Truewind



Wind Resource of the United States at 2.5km grid cell resolution.
SOURCE: Data and image developed by AWS Truewind for windNavigator.
<http://navigator.awsruwind.com>

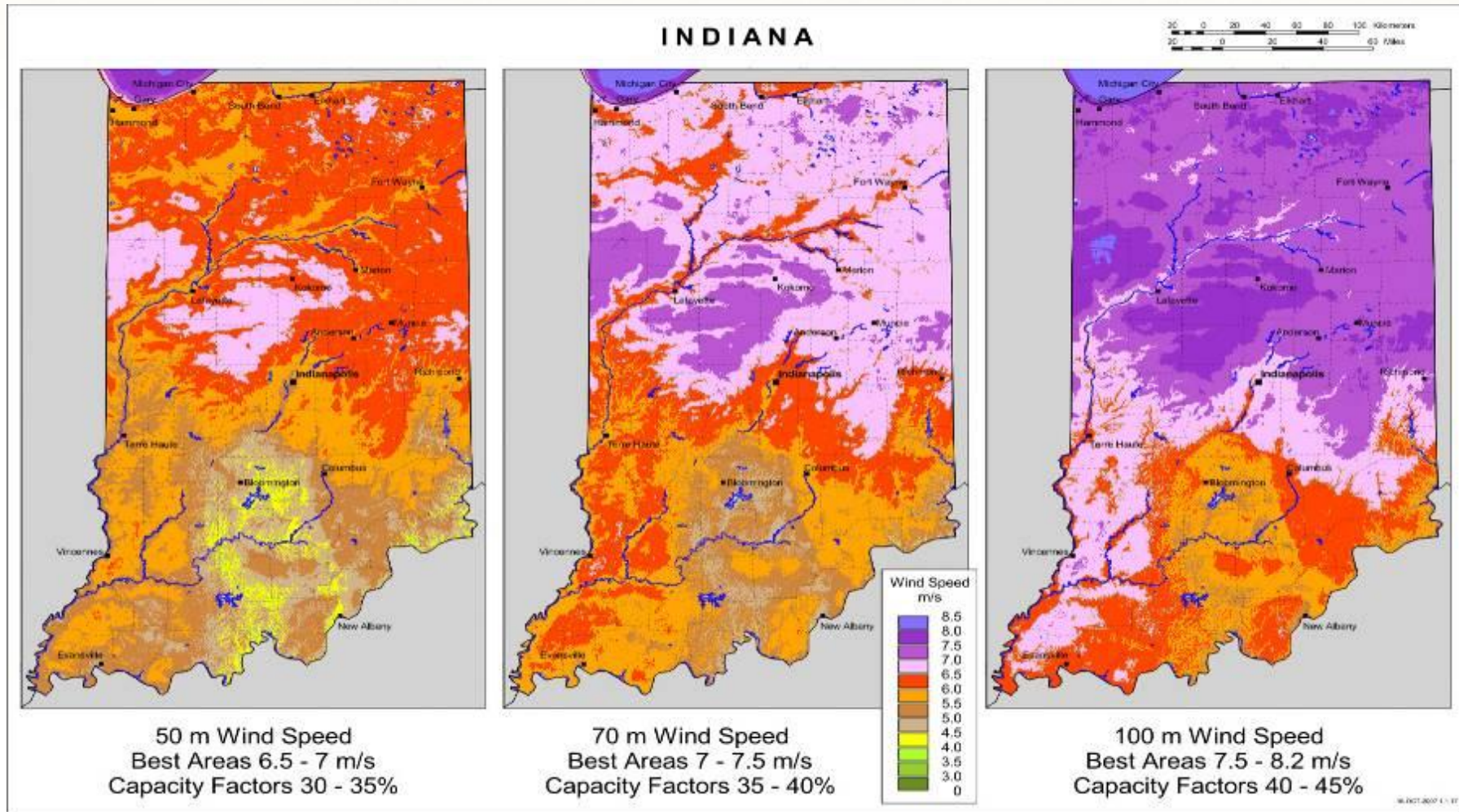
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The wind resource is much better as you go higher above ground

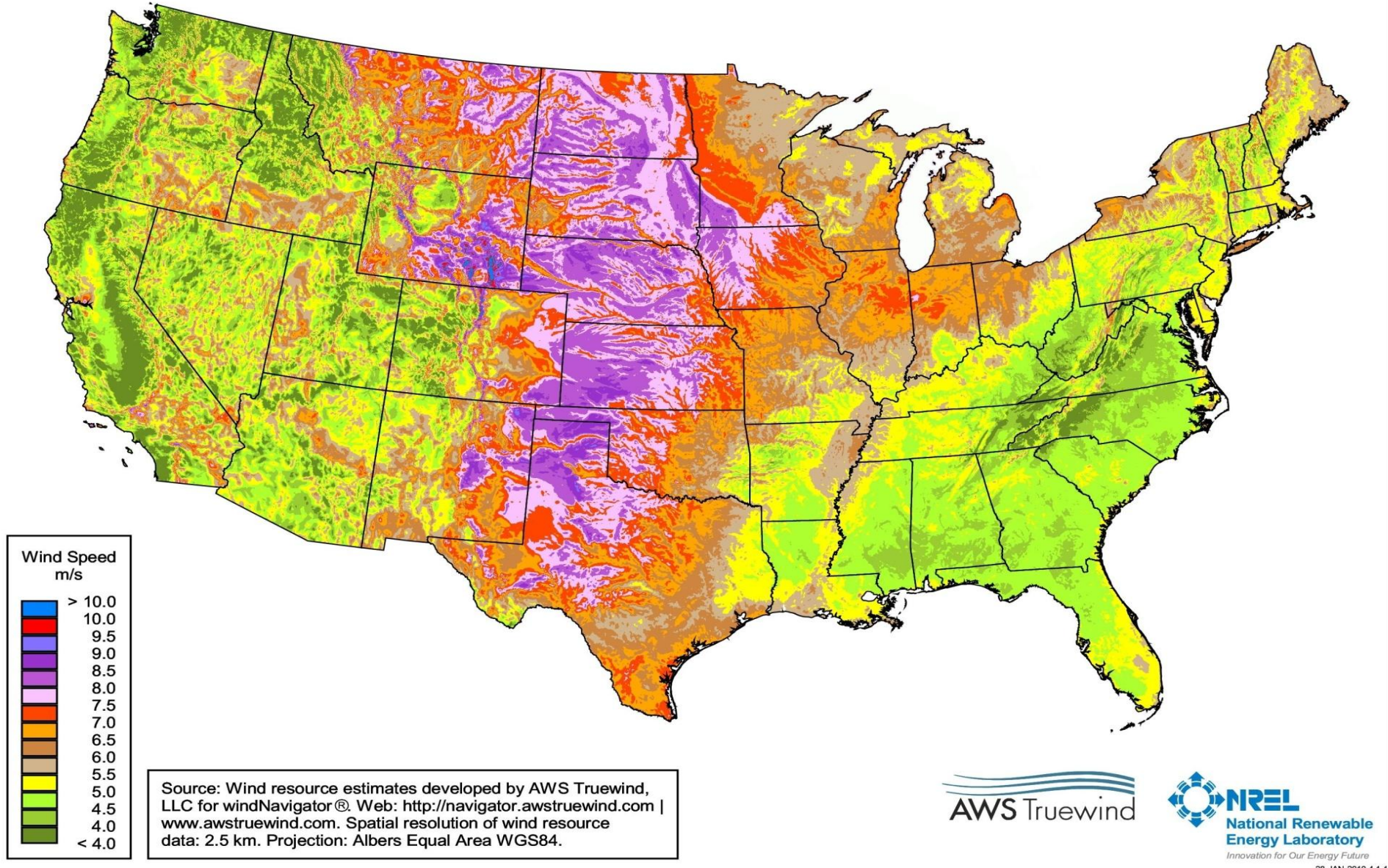


50 meters

70 meters

100 meters

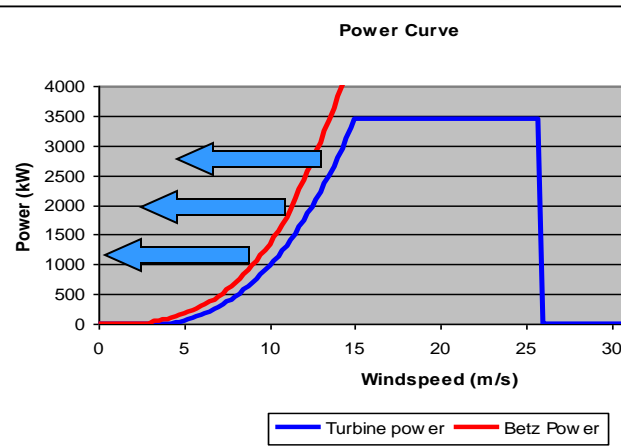
United States - Annual Average Wind Speed at 80 m



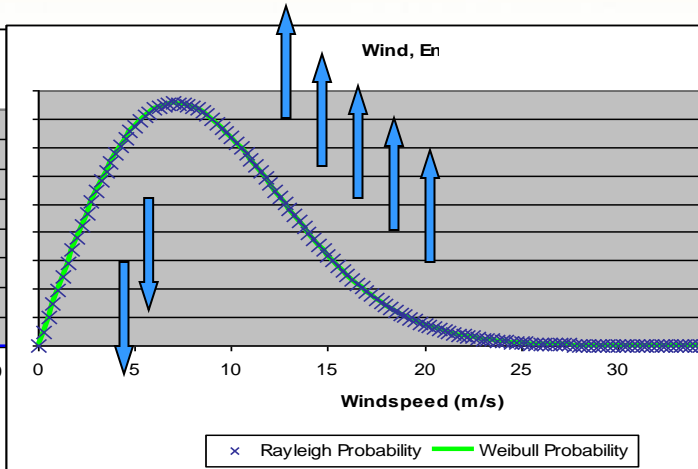
New 80m map – released in 2010

Performance Enhancement Options

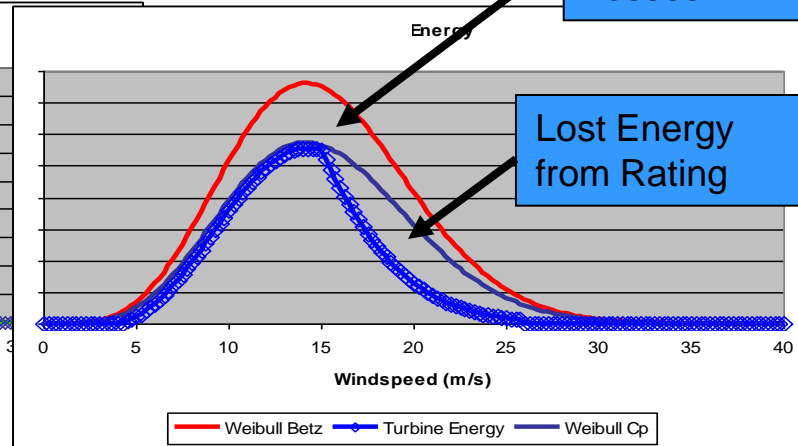
Power



Resource



Energy



Larger Rotor

Rotor costs increase with diameter *cubed*, Rotor power grows with the diameter *squared*

Taller Tower

Tower costs increase with height to the *fourth* power (constrained base diameter)

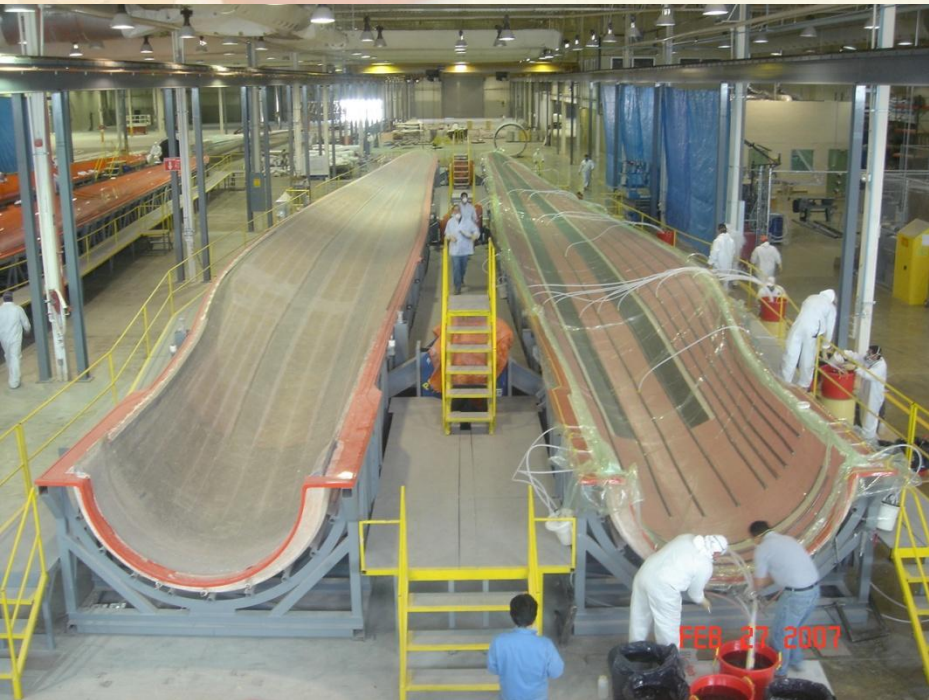
Greater Output

The cost benefits are constrained by the *squared-cubed* law

We can only win this battle if we build rotors that are smarter and components that are lighter to beat the squared-cubed law.



Wind Turbine Rotor Design Challenge



Numerous existing manufacturers of large composite structures in Military and Aerospace

Technology/Expertise does not generally transfer

High-end military
~ \$1000/lb

10^6 cycles

Commercial Aerospace
~ \$100/lb

10^6 cycles

Wind Turbine Blade
~ \$6/lb

10^8 cycles

Technology Challenges from the 20% Report

Challenges:

- Cost of Energy (Capital Cost / Energy Production)
- Reliability and Maintenance Cost
- Public acceptance and Investor Confidence

Potential Impact from Rotor Enhancements:

- Greater energy capture on a given tower/drivetrain
- Lower tower-top mass for given rotor size
- Lower Cost of Energy (COE)
- Increased deployment of wind power

Technology Advancements Under Sandia's Blade Program

- **Prototype Sub-scale Blades Manufactured (9 meters)**

- **CX-100**

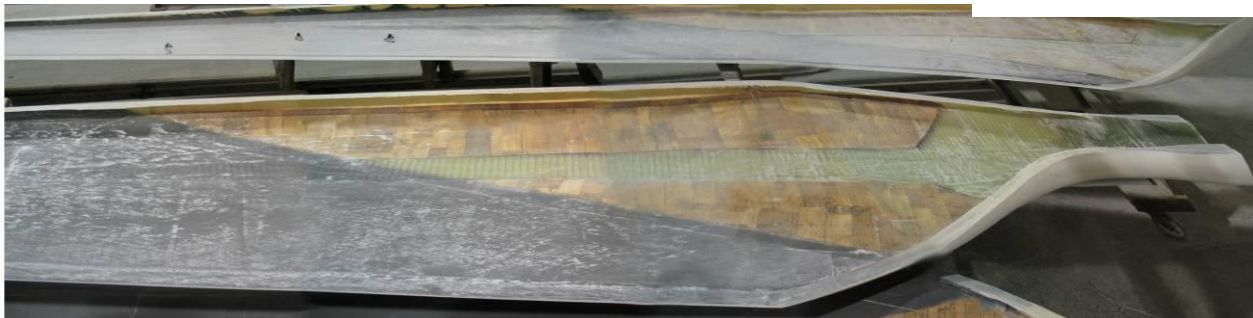
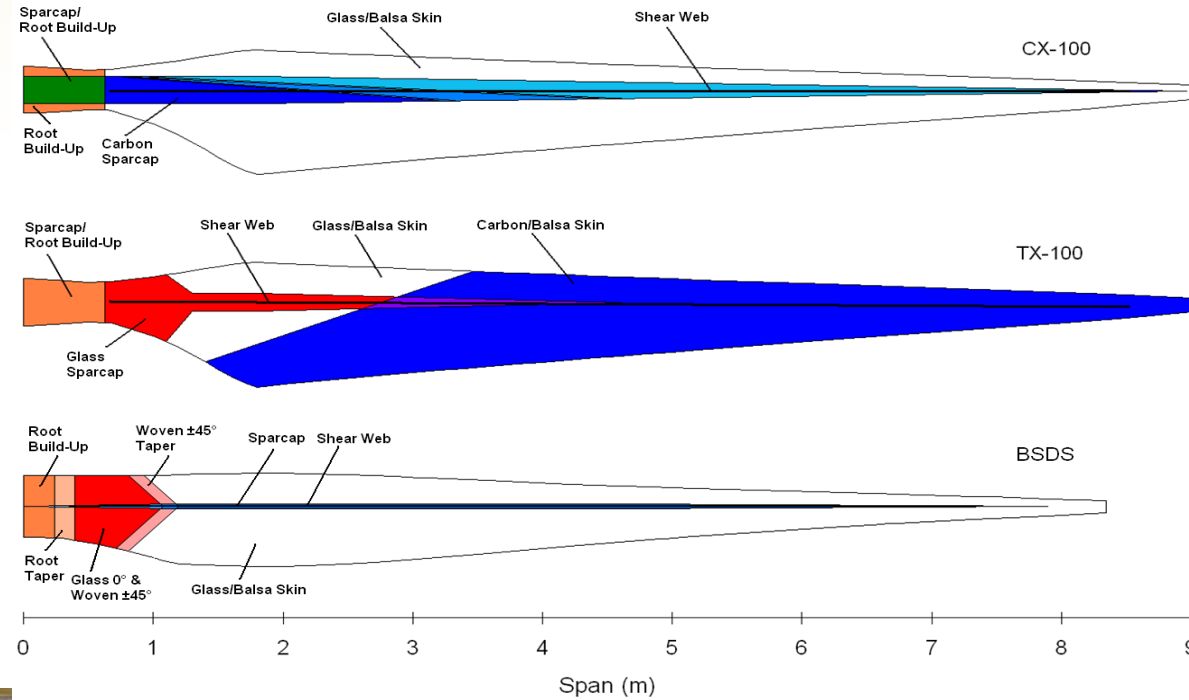
- Carbon spar cap
- Glass skin and shear web

- **TX-100**

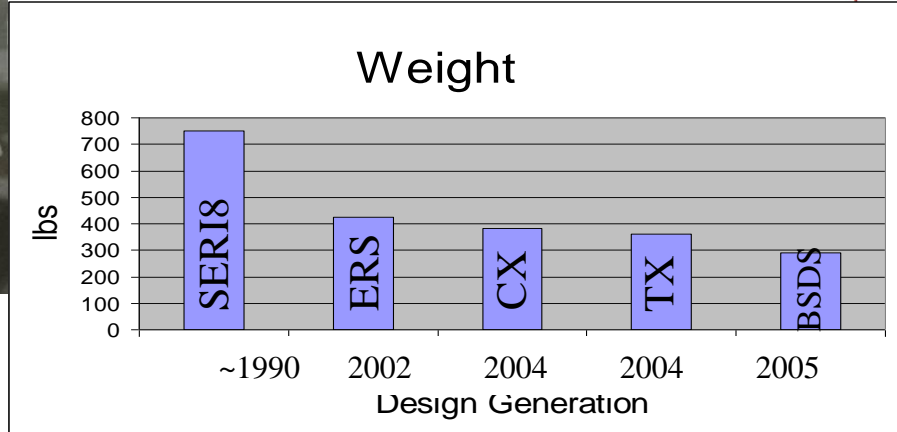
- Carbon triax in skin for passive bend-twist coupling

- **BSDS (Blade System Design Study)**

- Flatback airfoils
- Carbon spar cap
- Constant spar cap thickness



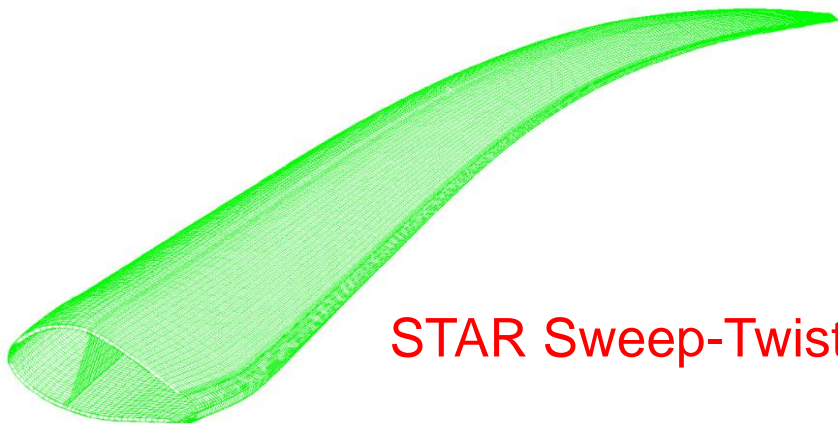
TX-100 skin w/ off-axis carbon fiber



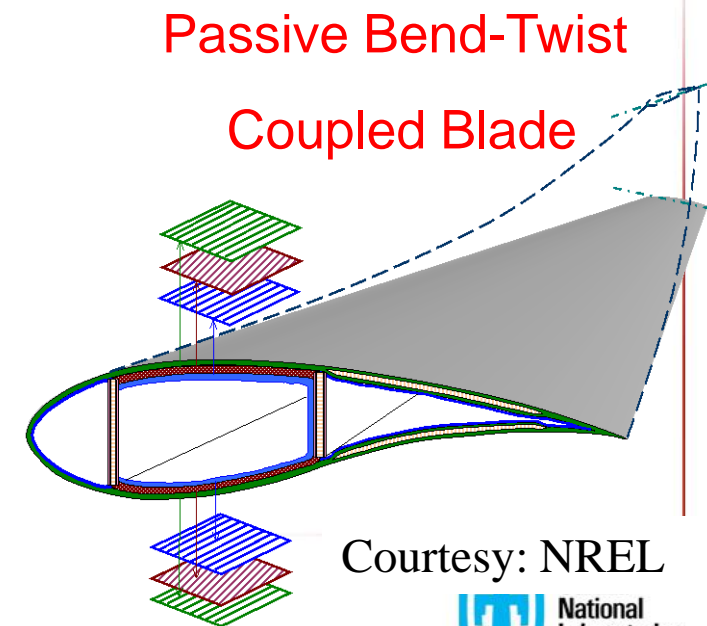
Previous Load Control Concepts

Past work has investigated blade load control

- Individual blade pitch (rather than collective)
 - Pitches entire blade (slow response)
 - Responds to some “average” blade load
 - Current “state-of-the-art” in industry research
- Passive bend/twist or sweep/twist blade load control (load causes blade to twist and reduce load)
 - Response fixed at time of design
 - Unable to tailor to specific site/wind conditions



STAR Sweep-Twist Coupled Blade



Courtesy: NREL

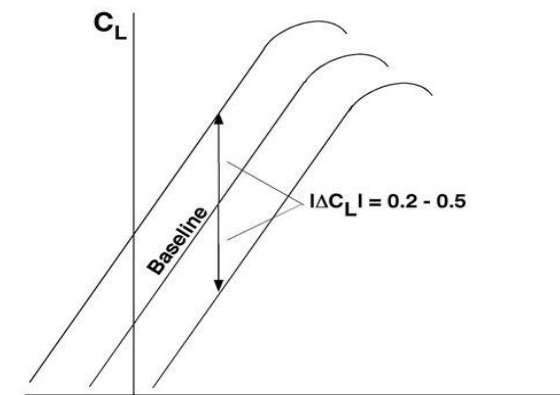
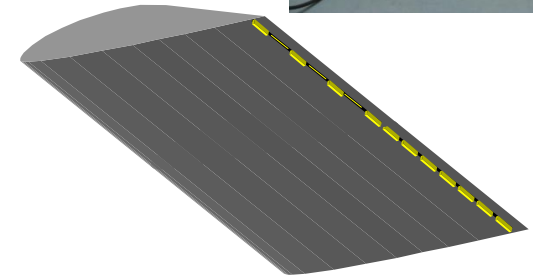
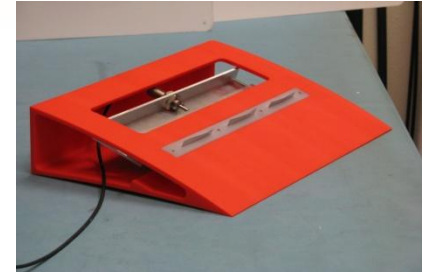
Knight & Carver Swept (STAR) Blade



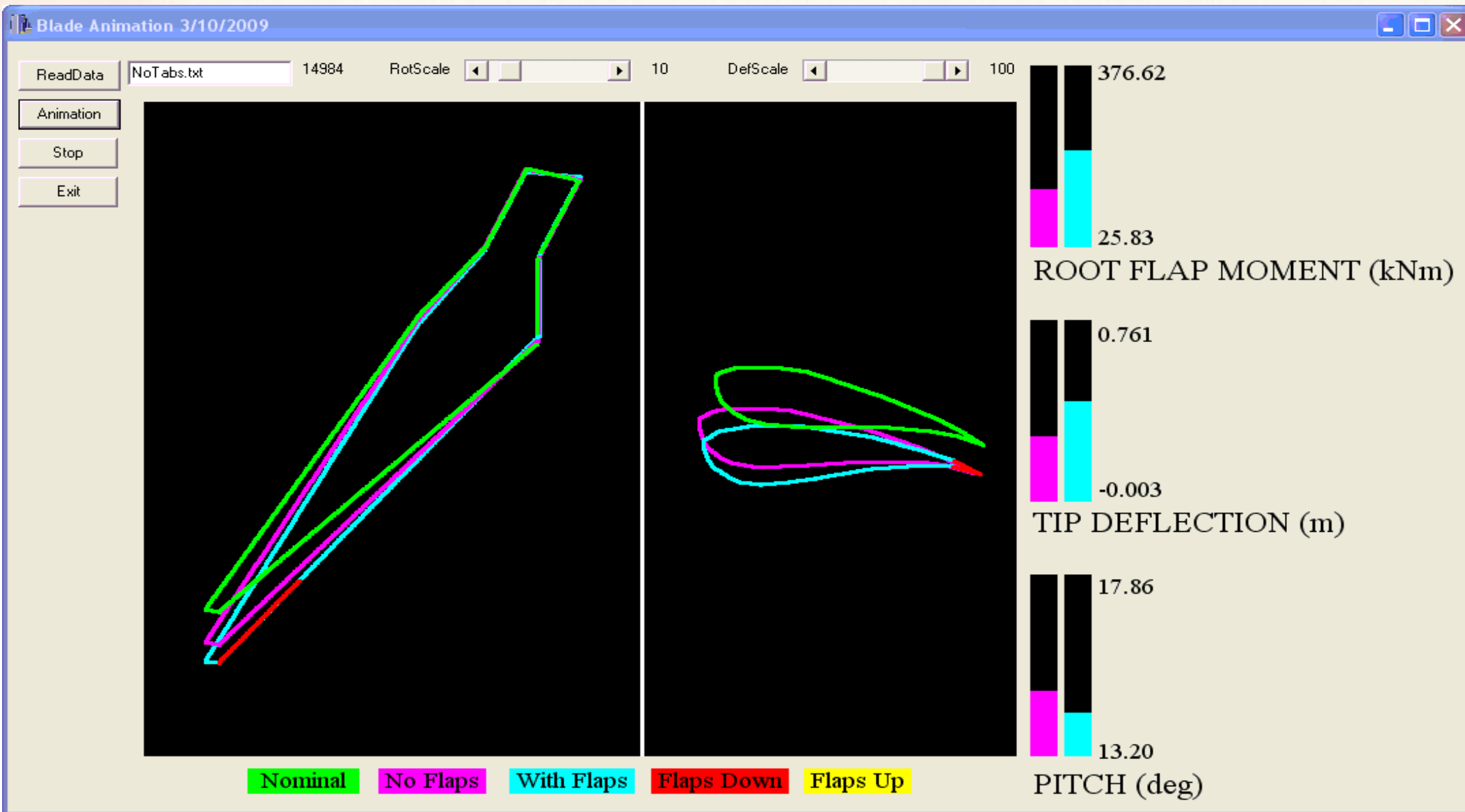
Smart-Blade Approach

Investigate use of distributed active aerodynamic load control devices to reduce locally fluctuating blade loads

- **Improved load control capability**
 - Respond to loads at locations along blade
 - Respond to site-specific conditions
- **Utilize full system dynamic simulations**
 - Analyze system response
 - Develop control system
- **Develop prototype control devices**
 - Microtabs, microflaps, morphing trailing edges
 - Fast response, low loads
 - Study impact on flow field (UC Davis)
 - Analytical (2-D and 3-D CFD)/experimental

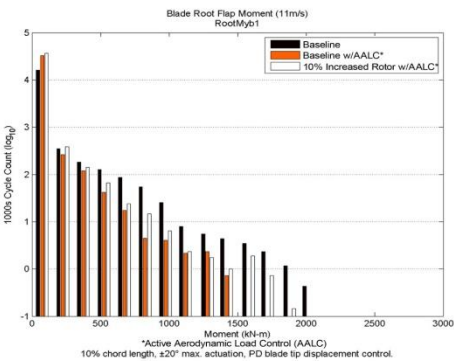
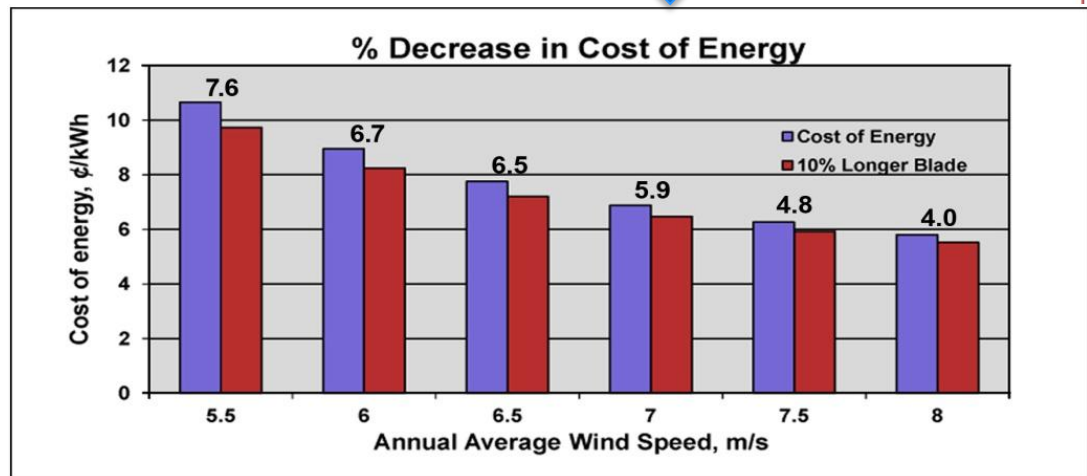
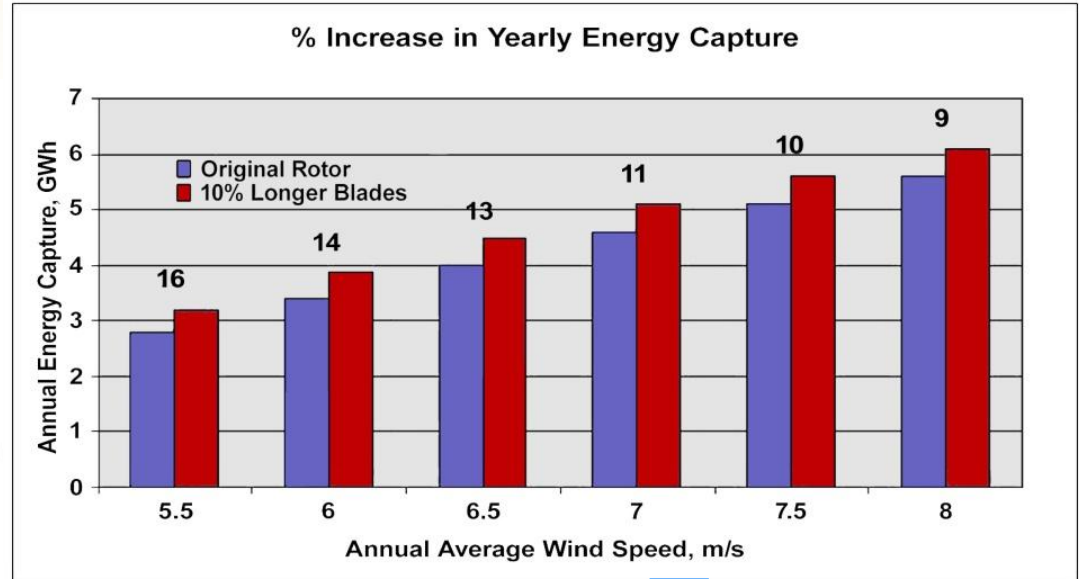
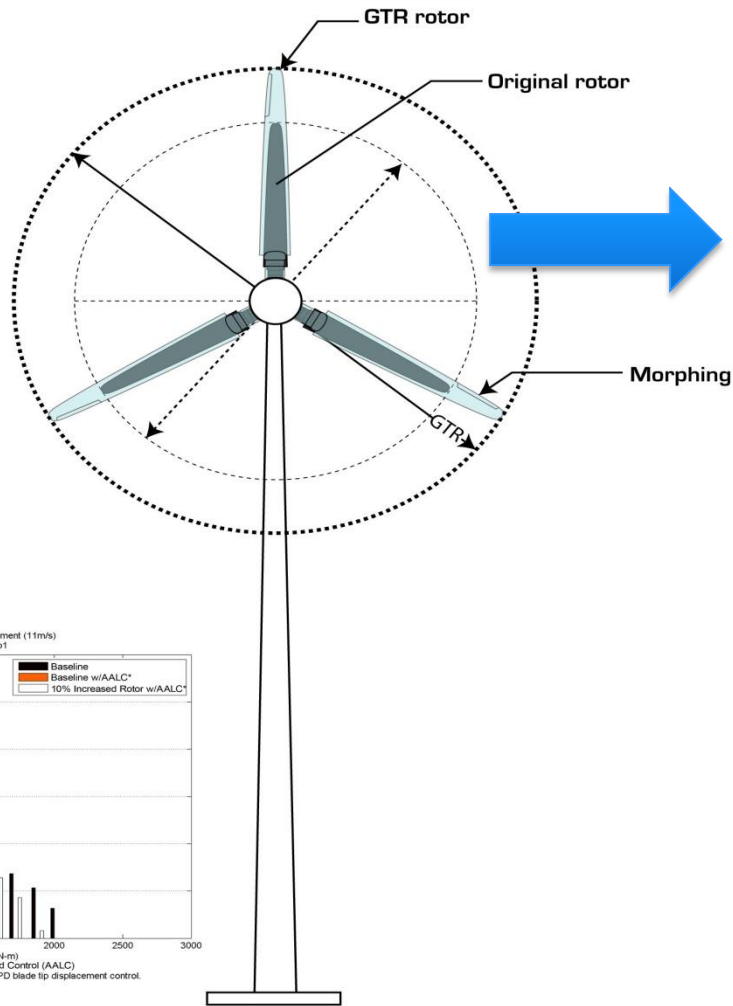


Load Control Decreases Blade Motion & Fatigue



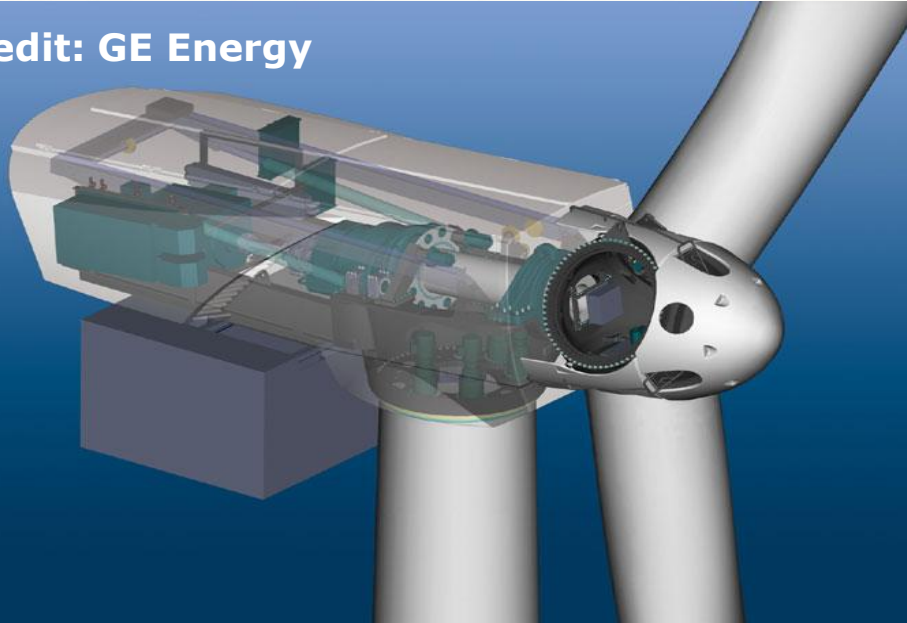
Grow the Rotor (GTR) Concept

Comparable Blade Flap Fatigue Damage – 1.5MW



Typical Offshore Wind Turbine

Credit: GE Energy



Elevation above Sea Water Level

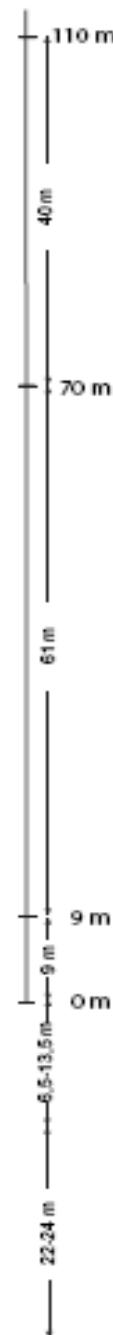
Rotor

Hub

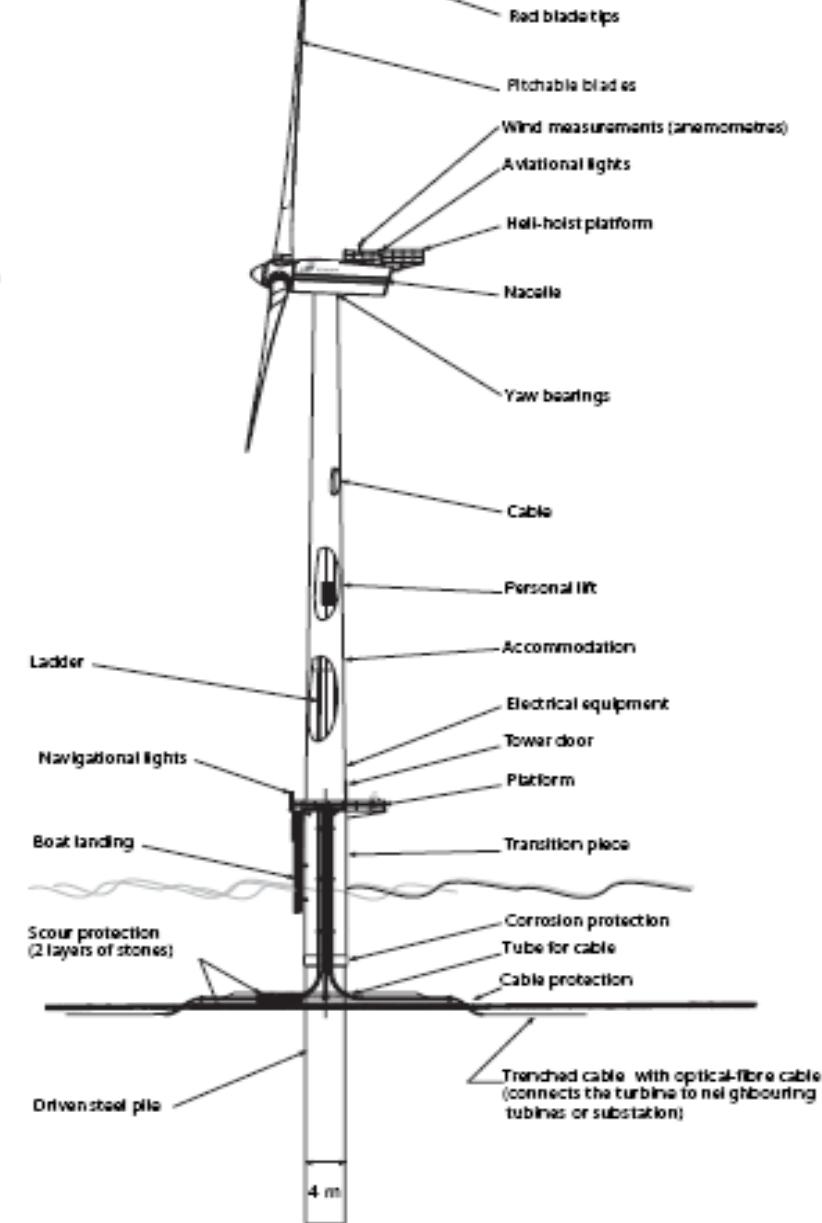
Tower

Foundation

Sea Bed



The Horns Rev Turbine



Principal Components and Dimensions of an Offshore Wind Turbine

Graphic courtesy of Horns Rev wind project, Denmark (<http://www.hornsrev.dk>). Copyright Elsam A/S.

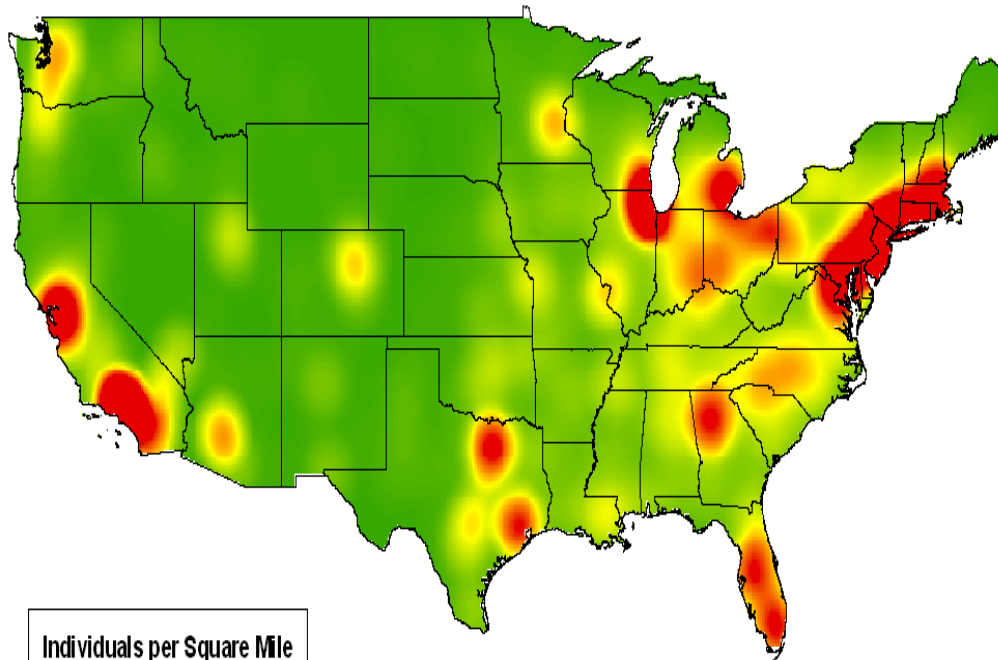
Why Offshore Wind ?

Land-based sites are not close to population centers

Cities are close to offshore wind sites

28 coastal states use 78% of the electricity in US

US Population Concentration



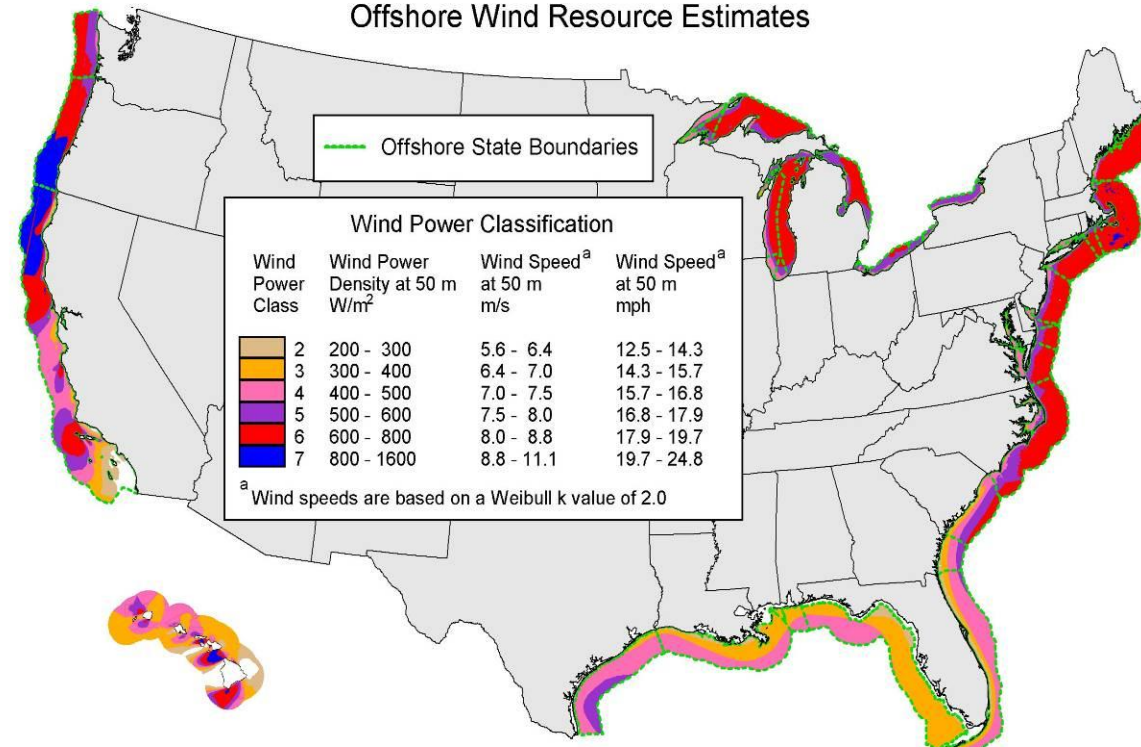
Graphic Credit: Bruce Bailey AWS Truewind

Individuals per Square Mile

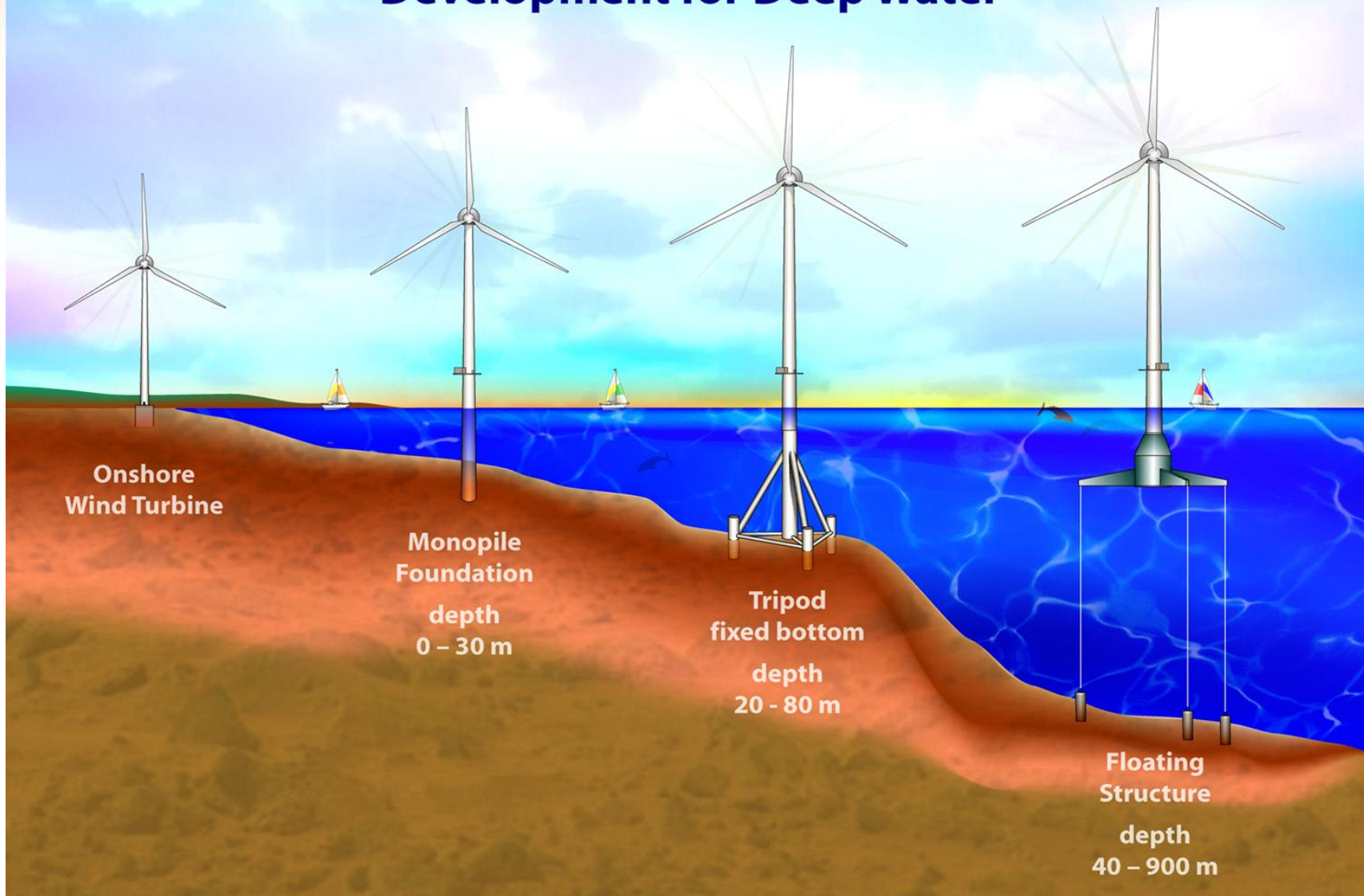


U.S. Offshore Wind Resource

Offshore Wind Resource Estimates



Offshore Wind Turbine Development for Deep Water



Floating Wind Turbines

5

Technical data

- WTG: 2,3 MW
- Turbine weight: 138 tonnes
- Turbine height: 65 m
- Rotor diameter: 82,4 m
- Draft hull: 100 m
- Displacement: 5300 m³
- Diameter at water line: 6 m
- Diam. submerged body: 8,3 m
- Water depths: 120-700 metres
- Mooring: 3 lines



Statoil/Hydro
(Norway)
tested a
floating system
in 2009.



Grid Integration and Transmission

Wind Grid Integration and Transmission Challenges

- **Inability to dispatch**
 - Weather determines output
- **Variability**
 - Makes it more difficult to balance load
- **Uncertainty**
 - Can be forecasted to a large extent
- **Different electrical characteristics**
 - Lower inertia, voltage tolerance, reactive controls
 - Still compatible with the grid

Wind Turbine Technology Advancements

- **Low-Voltage Ride-Through**
 - Wind plants can contribute to system stability during a disturbance
- **Voltage Control Capability**
 - Capable of supplying reactive power at the point-of-interconnection
- **SCADA Integration**
 - Ability to provide frequency response
- **Wind Forecasting**
 - Reduces wind output uncertainty by using wind forecasts that incorporate meteorological data
 - Allows operators to anticipate wind generation levels and adjust other generators output

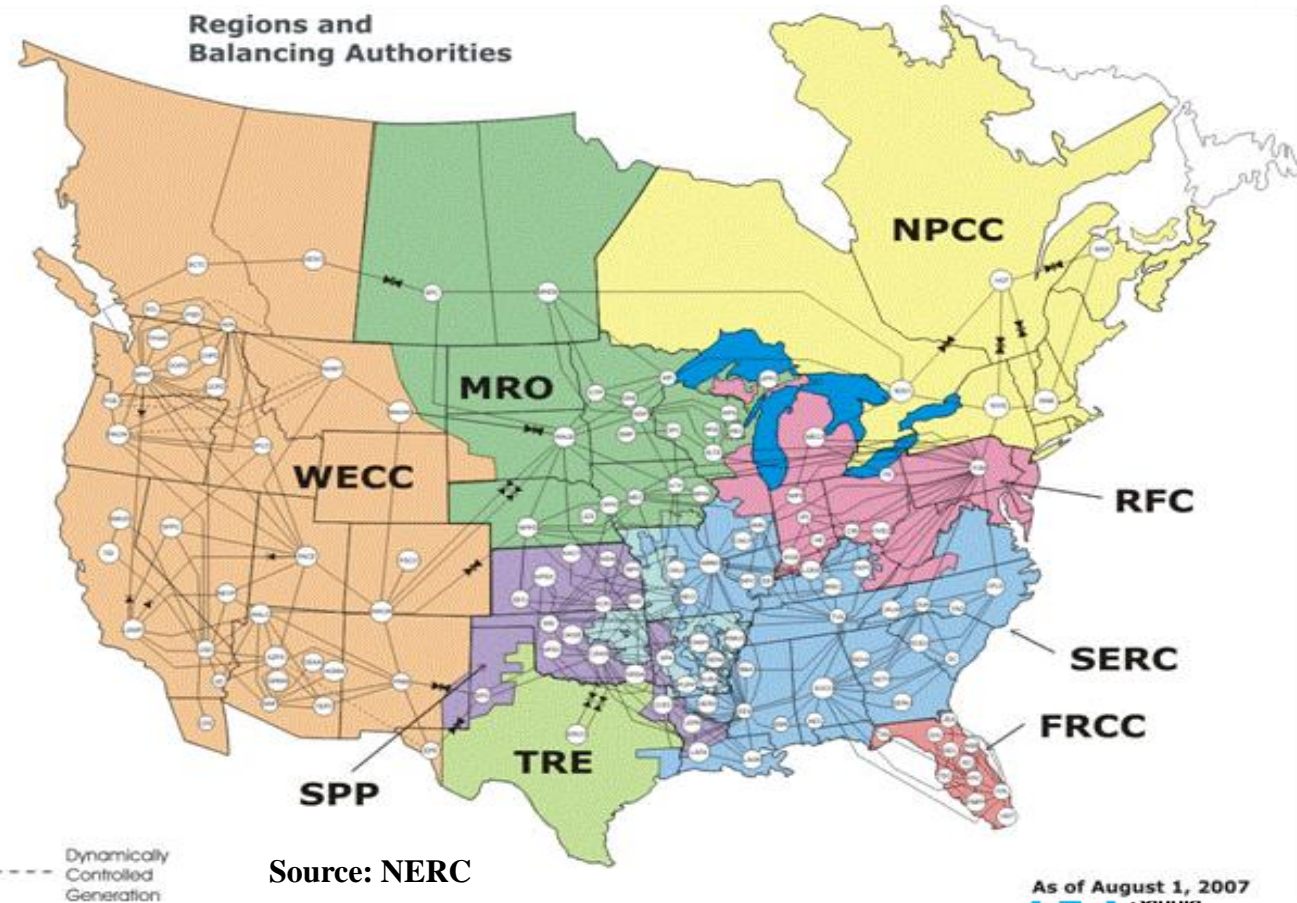
Balancing Area Size and Flexibility

- **BA functions**

- Balance demand (load) & supply (generation)
- Support interconnection frequency
- Maintain desired level of interchange with other BAs

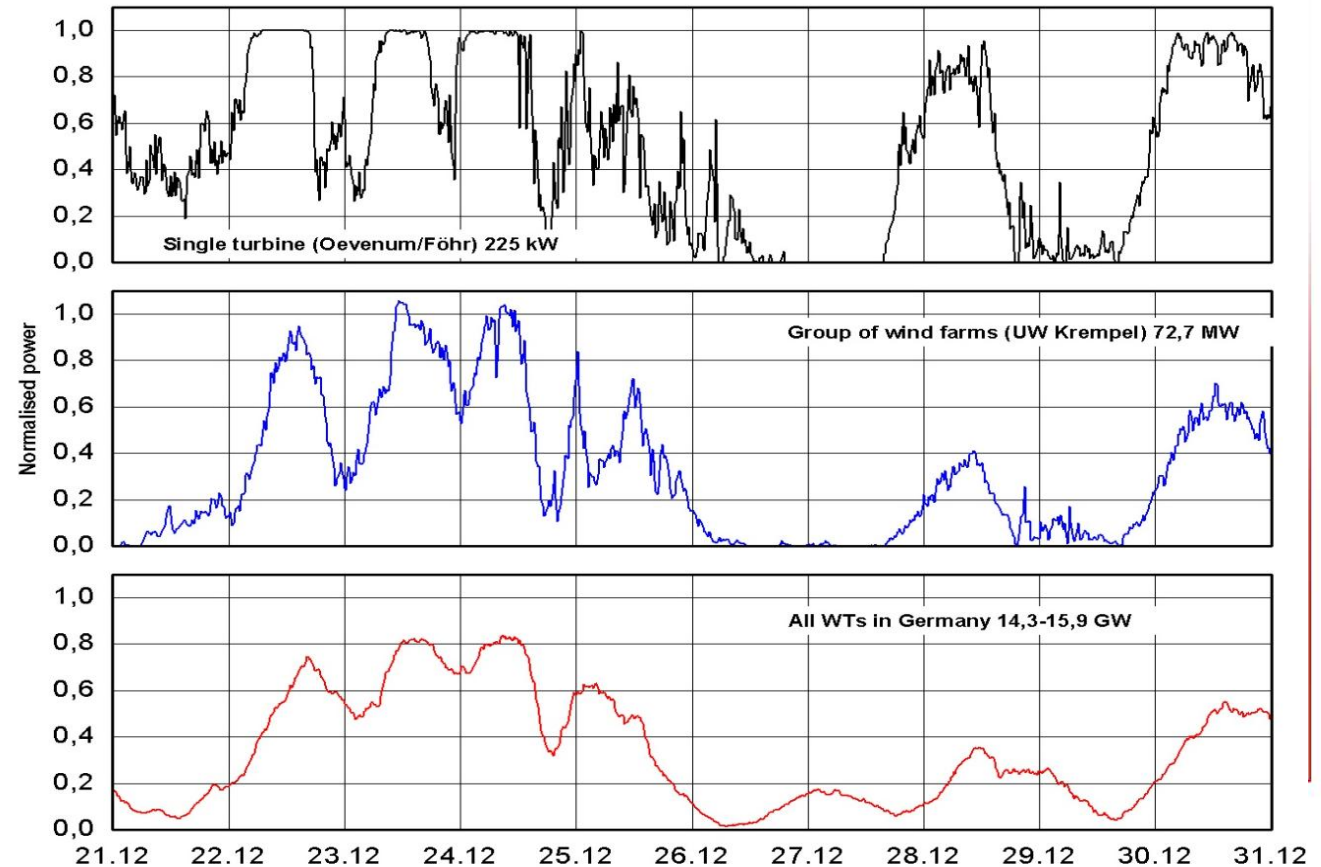
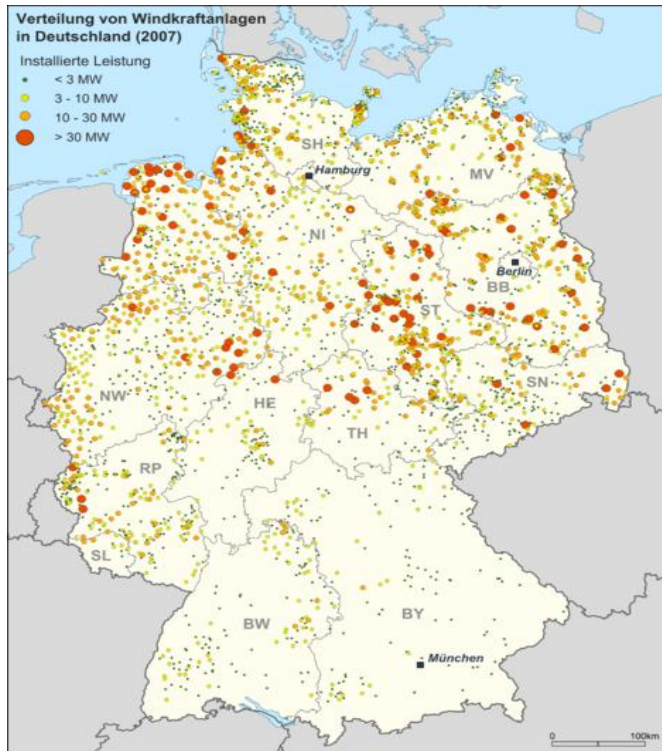
- **Larger BAs are generally more efficient**

- More flexibility
- BA consolidation being explored in some areas

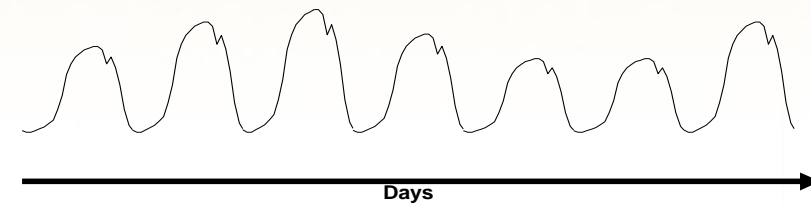
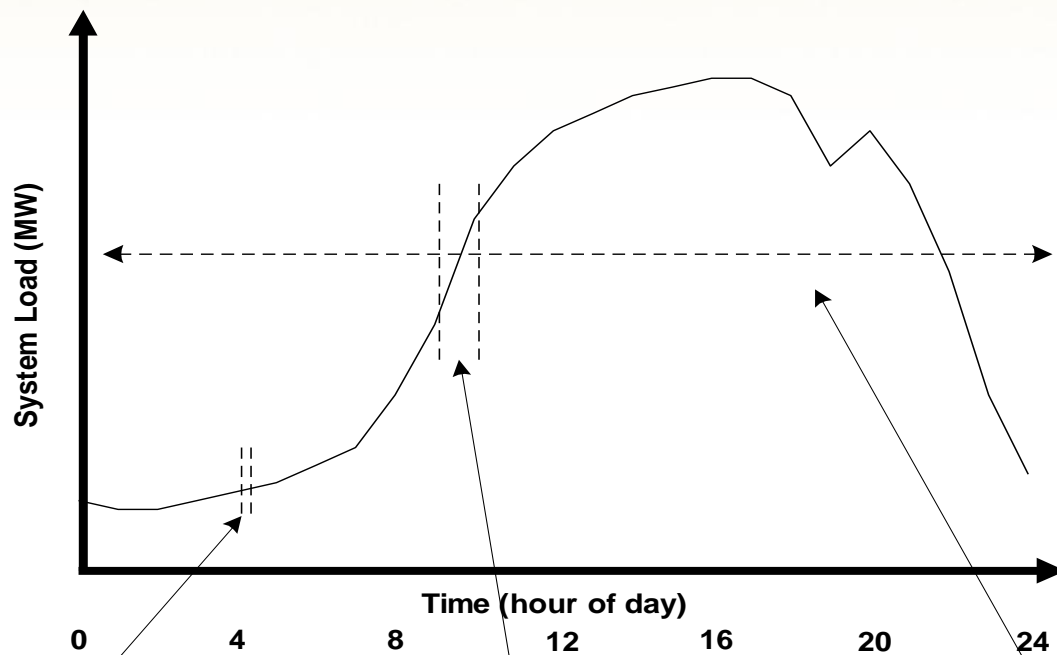


Geographic Diversity

- Substantially reduces short-term and long term variability



Cost of Wind Integration...



Unit
Commitment

*... can be
broken
down by
time scale.*

seconds to minutes
Regulation

tens of minutes to hours
**Load
Following**

day
Scheduling

Cost of Wind Integration is **<0.5 cents/kWh**

Source: UWIG

Date	Study	Wind Capacity Penetration (%)	Regulation Cost (\$/MWh)	Load Following Cost (\$/MWh)	Unit Commitment Cost (\$/MWh)	Gas Supply Cost (\$/MWh)	Tot Oper. Cost Impact (\$/MWh)
May 03	Xcel-UWIG	3.5	0	0.41	1.44	na	1.85
Sep 04	Xcel-MNDOC	15	0.23	na	4.37	na	4.60
June 06	CA RPS	4	0.45*	trace	na	na	0.45
Feb 07	GE/Pier/CAIAP	20	0-0.69	trace	na***	na	0-0.69***
June 03	We Energies	4	1.12	0.09	0.69	na	1.90
June 03	We Energies	29	1.02	0.15	1.75	na	2.92
2005	PacifiCorp	20	0	1.6	3.0	na	4.60
April 06	Xcel-PSCo	10	0.20	na	2.26	1.26	3.72
April 06	Xcel-PSCo	15	0.20	na	3.32	1.45	4.97
Dec 06	MN 20%	31**					4.41**
Jul 07	APS	14.8	0.37	2.65	1.06	na	4.08


* 3-year average; total is non-market cost

** highest integration cost of 3 years; 30.7% capacity penetration corresponding to 25% energy penetration;
24.7% capacity penetration at 20% energy penetration

*** found \$4.37/MWh reduction in UC cost when wind forecasting is used in UC decision

Grid Issues: Summary

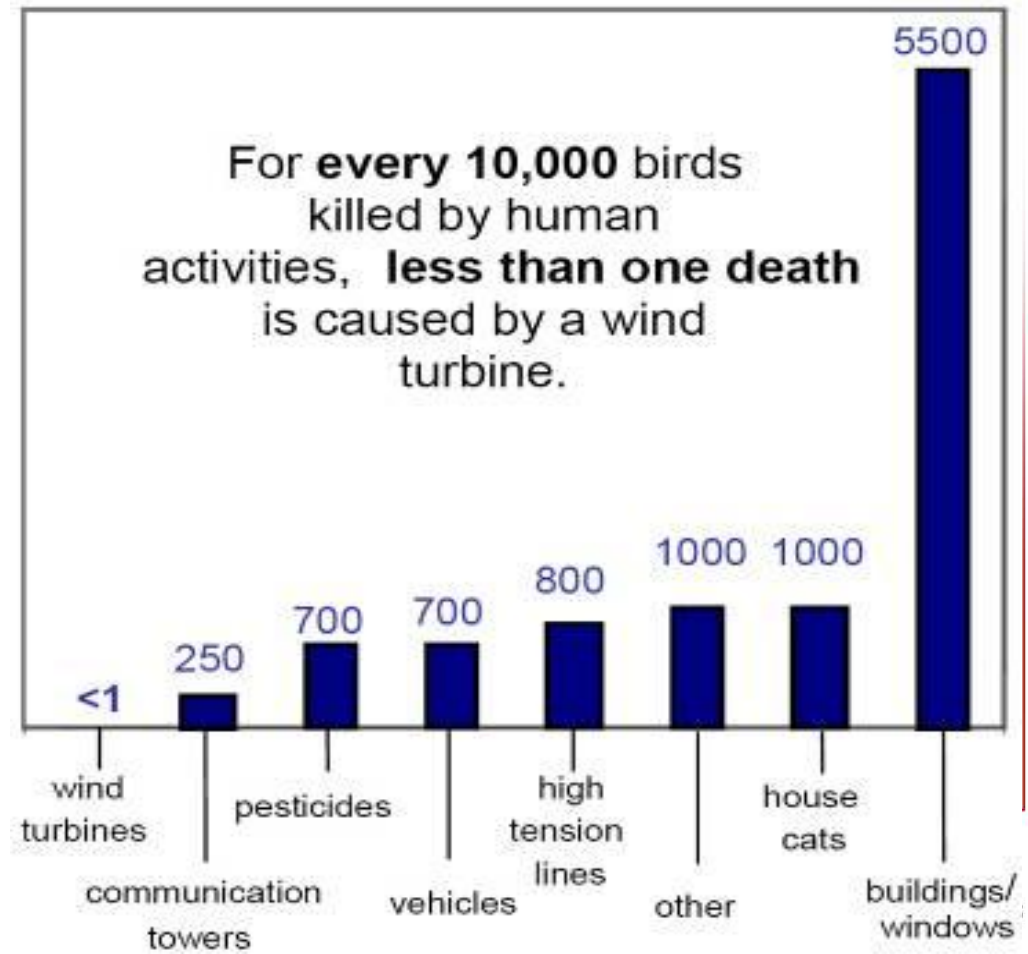
- **Grid Integration of wind has technical and cost impacts**
 - Reasonable 25% penetration level by energy
 - Dedicated “backup generation” or storage **not required**
- **Things that can be done to reduce impacts**
 - Geographical diversity
 - Better forecasting and implementation in operations
 - Larger balancing areas
 - More flexibility with generation (and load)
 - Perform detailed wind integration studies



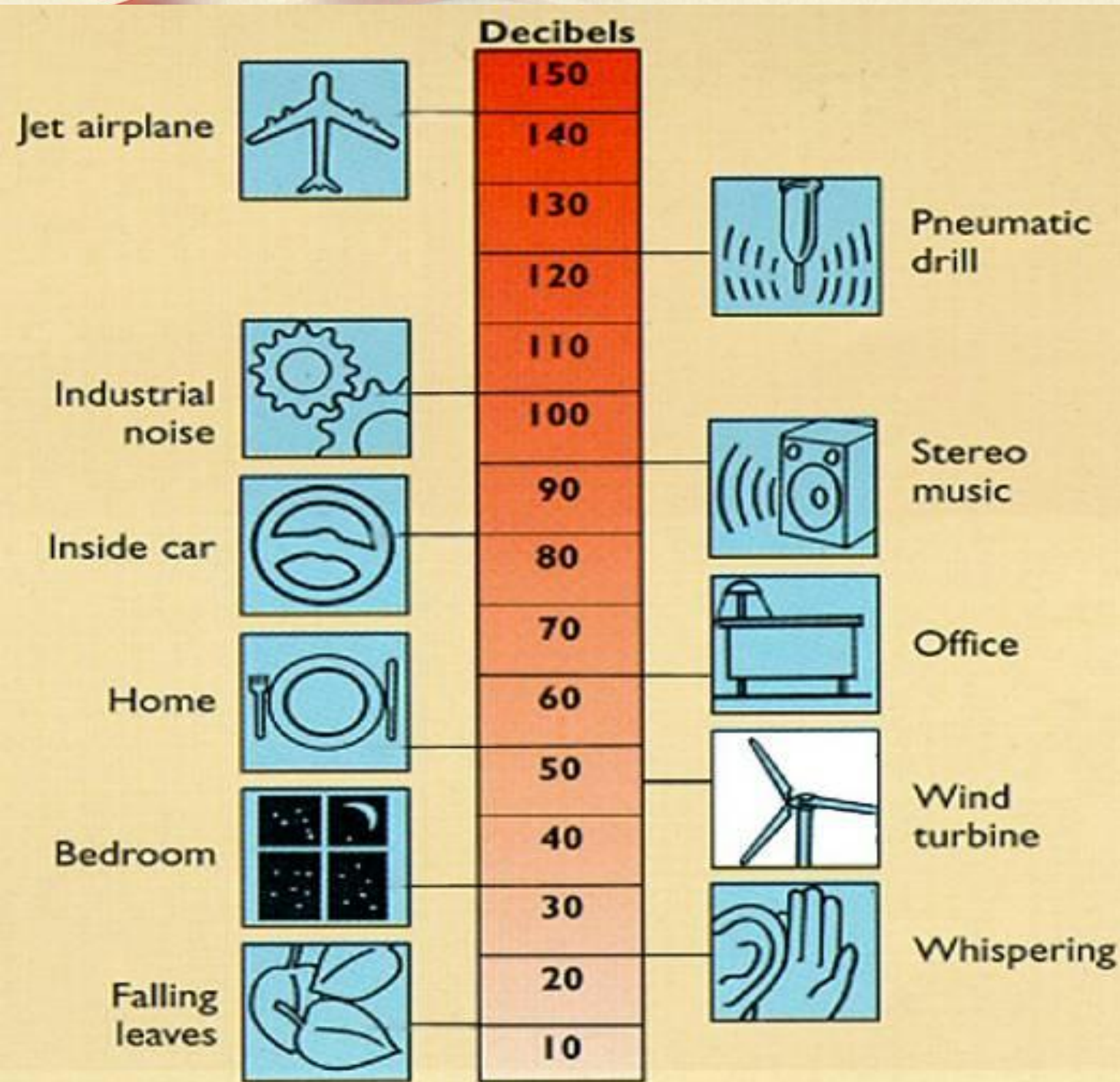
WHAT DO PEOPLE REALLY CARE ABOUT?

Bird Collisions & Mortality

- **Problem documented in Altamont Pass**
 - One of nation's largest concentrations of federally-protected raptors
 - Abundant prey base (migration path)
 - Heavy year-round raptor use



Acoustic Emission: Noise



Mod 1

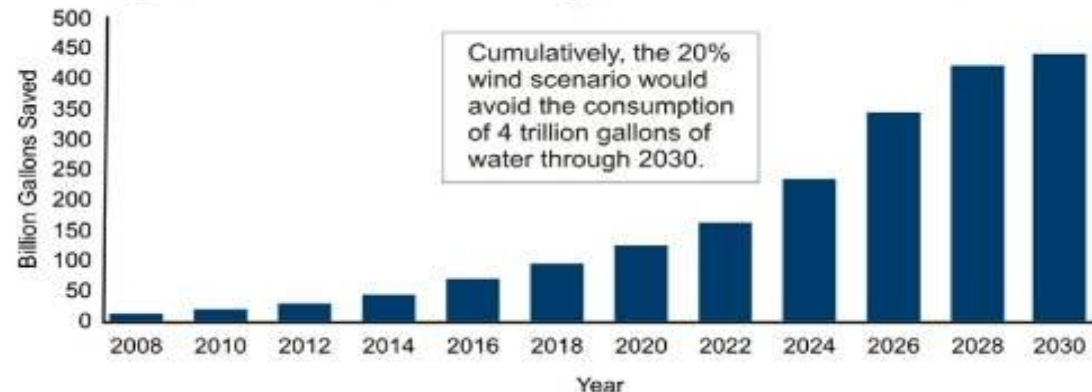
Boone, NC

Benefits of Wind Power

- Economic Development
 - Jobs, lease payments, tax revenue
- Cost Stability
- Resource Diversity
 - Domestic, inexhaustible, reduced risk
- Environmental
 - no CO₂, SO₂, NO_x, mercury
 - no mining or drilling
 - no water use



Figure 1-14. National water savings from the 20% Wind Scenario



*World-Wide Growth in Energy Demand Will Require
all Available Energy Technology Options Integrated into a System*



- A complete portfolio of supply options: renewables, fossil, nuclear
- Highly efficient and environmentally benign technologies
- Fault-tolerant, self-healing infrastructures
- Enhance physical and cyber security and safety

Questions?

The view from 250 feet...



... is encouraging